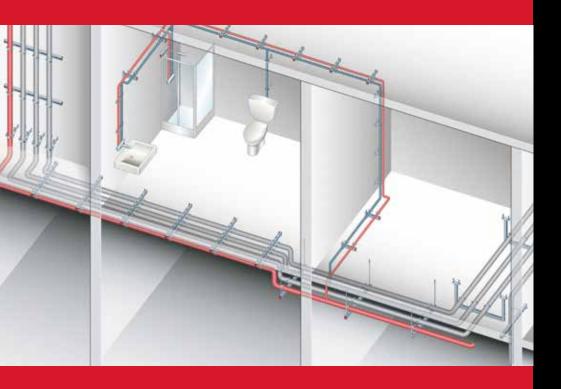
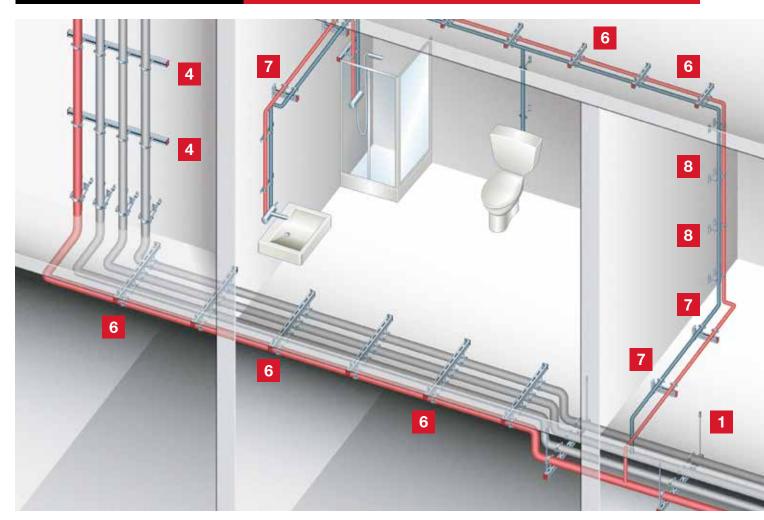


Installation Technical Manual

Typical Plumbing Applications





Plumbing is the general term applied to the piping systems used to distribute hot and cold water through a building to facilities such as:

Bathroom washbasins Kitchen washbasins Baths and showers Plant rooms – other piping systems for water supply Toilets Kitchen dishwashers Plant rooms – boilers



Trapeze hanger

A length of channel suspended on two or more threaded rods supporting a group of suspended pipes.



Trapeze frame support

A length of channel fastened to two or more vertical upright channels supporting a group of suspended pipes.



Single fastening

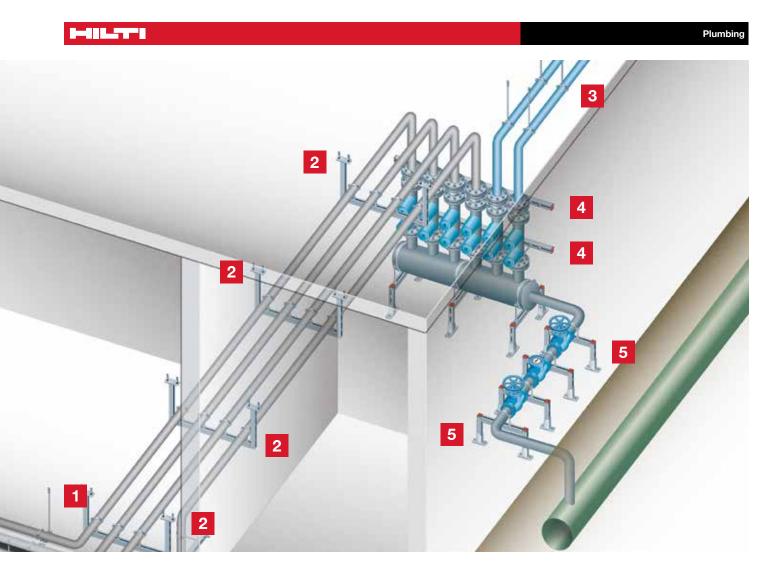
A pipe ring hanger suspended on a threaded rod anchored to the base material either directly using an internally threaded anchor or from a base plate anchored to the base material.



Wall rail

A length of channel directly attached to the wall by way of through-bolts screwed into anchors set in the base material. The channel is used to support rising pipes from the splitter. It has a mainly stabilizing function.

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Fresh water is taken from the public distribution network and it then passes through measuring and regulation devices. The water then goes to a device called a splitter which splits the water distribution system into many branches. Each branch has a set of two valves and a pump on outlets from the splitter. Branches in the form of backbone pipes usually then go to pipe corridors where they have either common or individual supports. Pipes in small sizes, in pairs for hot and cold, branch off from the backbone pipe with the purpose of distributing water to the places of final consumption. The hot water system is not directly connected to the public network and starts at the boiler before going to a splitter – which is different from the fresh water splitter but works in a very similar way. In most cases these lie parallel to the fresh water splitter. The plumbing is installed in pipe corridors on common supports together with other services.



Goal post frame

A frame made of channels supporting either measuring and regulation devices at the connection to the public network or supporting a splitter where the system is split into different branches.



Braced / unbraced wall bracket Cantilever arm supporting pipes (standing or suspended) in the form of a preassembled / pre-welded unit or assembled from individual parts, with or without brace.



Head rail

A length of channel directly attached to the ceiling by way of through-bolts screwed into anchors set in the base material. The pipes are suspended from the channel on threaded rods.



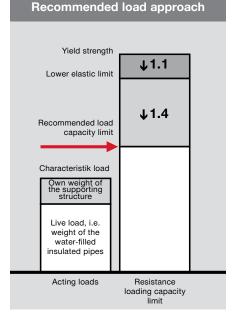
Wall spot fixture

A pipe ring supported by a threaded rod anchored to the base material either directly using an internally threaded anchor or on a base plate anchored to the base material.

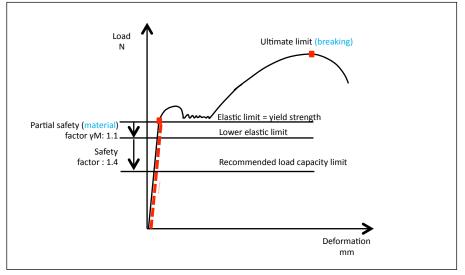
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Loading capacity limit:



All loading capacity limits in this manual are to be considered as recommended values. Recommended values are calculated from the elastic limit equal to yield strength, with an applied material safety factor of 1.1 and an applied additional safety factor of 1.4.



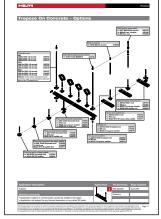
Contents and overview of this manual

	Page
Introduction to the plumbing sub-trade - Principle - Applications	2 - 4
Technical background and the application design process - Design guidelines	6 - 8
- Design process overview and references	0-8

Applications 1 - 8

For each application: - Application options

- The pipe support combinations in most widespread use
- Fastening to various base materials



11 - 138

- Typical applications - examples

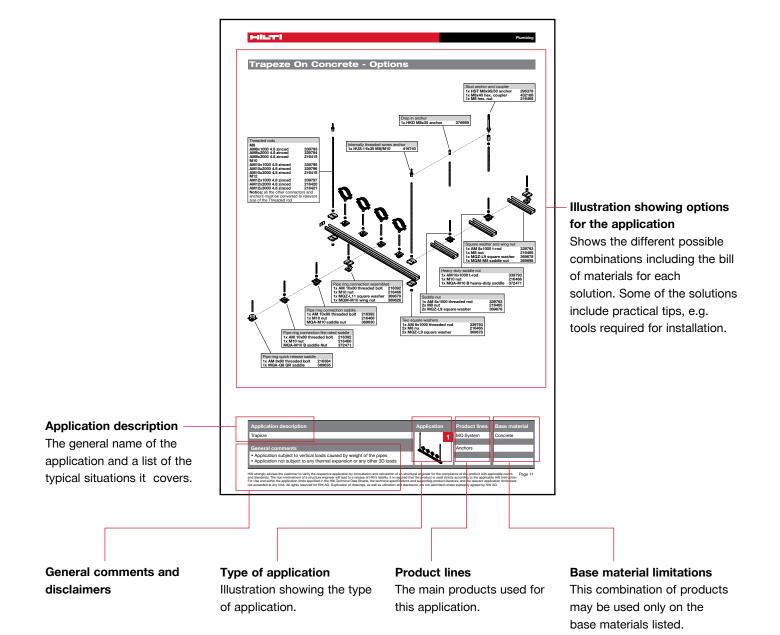
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Plumb	ing App	lication - Trapeze			
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3		So .		Max. F = 1.45 kN r	accommended
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Antoneou O O O O O O	100529 416740 200529 200079 220785 200920	Mo-21 SM channel MO-21 SM channel M254 6655 MMM10 screw anchor M252 411 square wather AM110:000 threaded and M22-431 public and cap		Face 1 2 2	405 405 00 00 00 00 00 00 00 00 00 00 00 00 0
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- Practical examples for the most common pipe sizes
- Options for each application

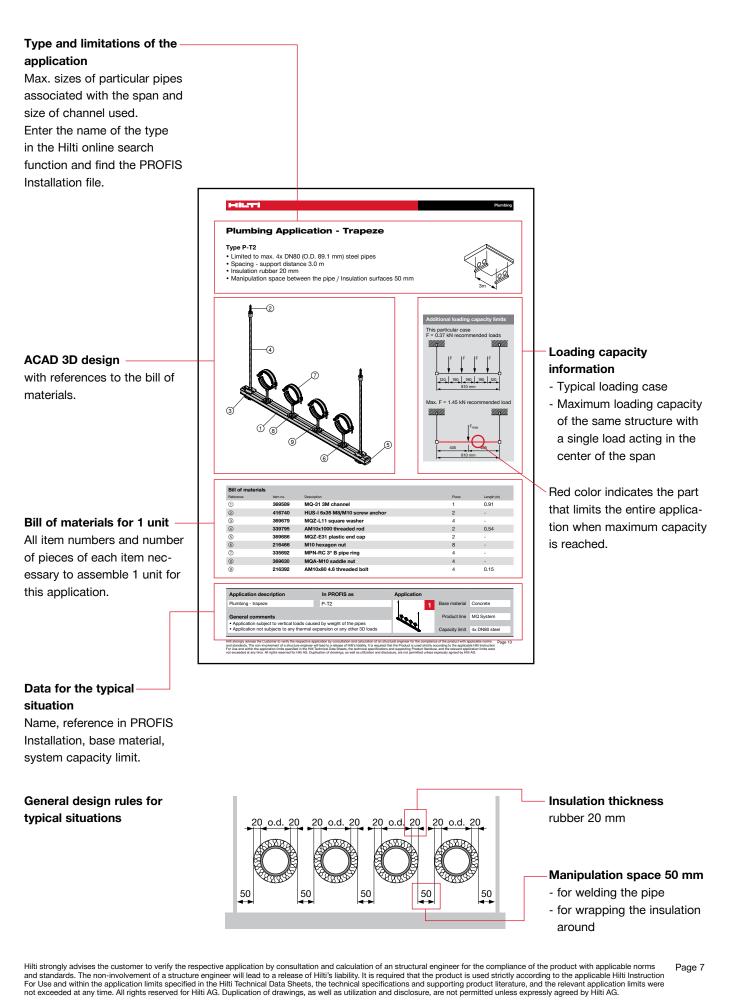
Page 6

Plumbing Applications - Application Options

An explanation of the information provided on each page



Plumbing Applications - Typical Applications - Examples



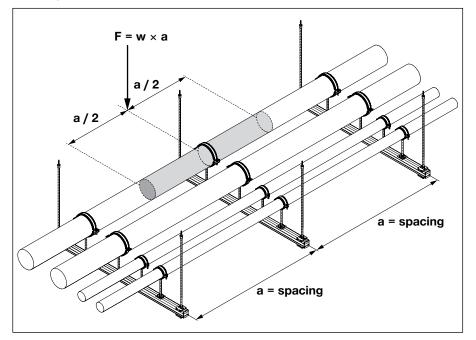
Technical background information

Technical challenges and how these dictate the product requirements

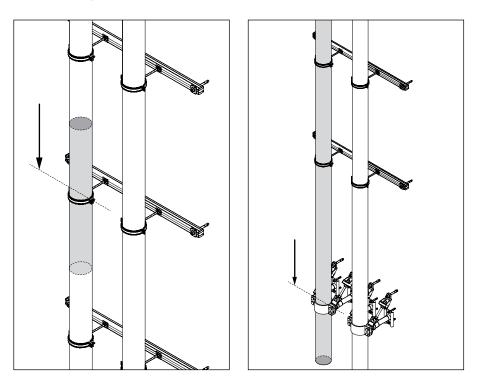
Plumbing

The major challenge when fastening pipes is to successfully transfer the weight of the pipe to the base material while preventing or reducing noise transmission (vibration, flow noises...).

The weight may act as follows:



It is also necessary to find a balance between the classical solution and the need for loadbearing fixed points.



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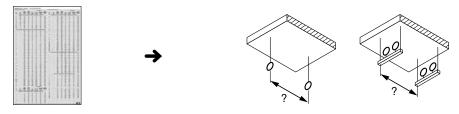
Page 8

Design guidelines - examples

1. Spacing

Distance between pipe supports

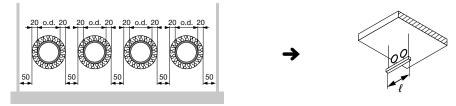
- a. Usual spacing every 2.5 3 m (might not be suitable for all plastic pipes)
- b. Max. spacing (spacing of common supports defined by pipe with shortest max. spacing)



2. Span

Span of the pipe support (length of the channel).

Taking into account all pipe outer diameters, insulation thicknesses and manipulation space e.g. for welding and wrapping the insulation around the pipe.

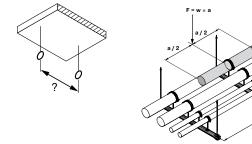


3. Loads

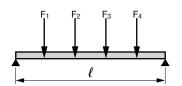
Loads acting on the pipe support are based on the weight of 1 meter of pipe multiplied by the spacing.



F = w (weight in kg/m) X a (spacing in m)



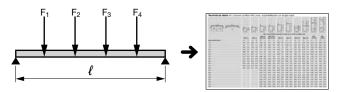
4. Defining the loading case



5. Finding (calculating) the appropriate channel size

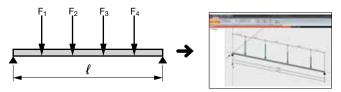
Simple on-site assessment:

Simplifying the case and using various selection tables from the catalog.



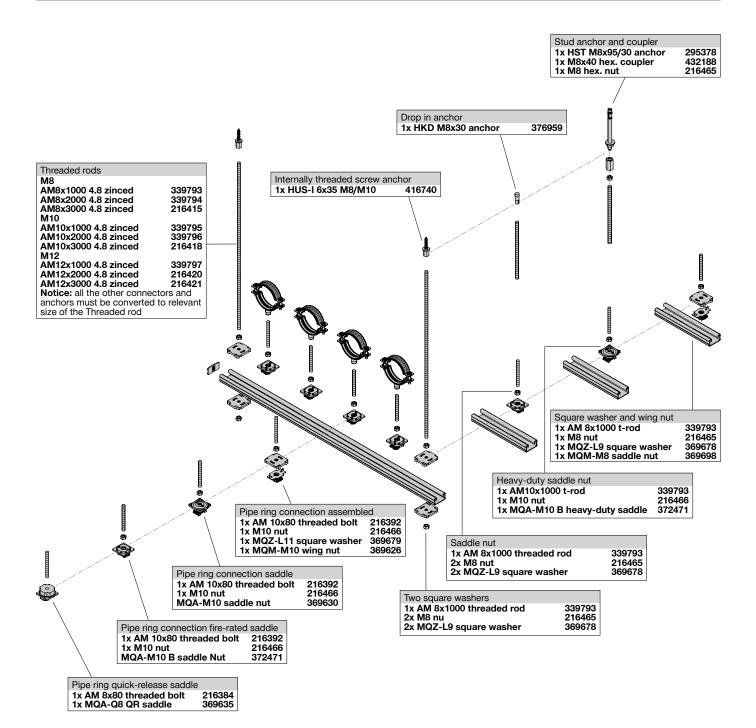
Precise calculation:

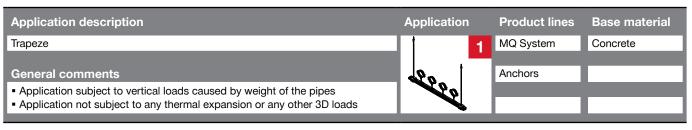
Using the channel module in the PROFIS Installation PC application for evaluation of the channel.



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Trapeze On Con<u>crete - Options</u>

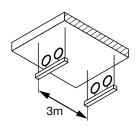


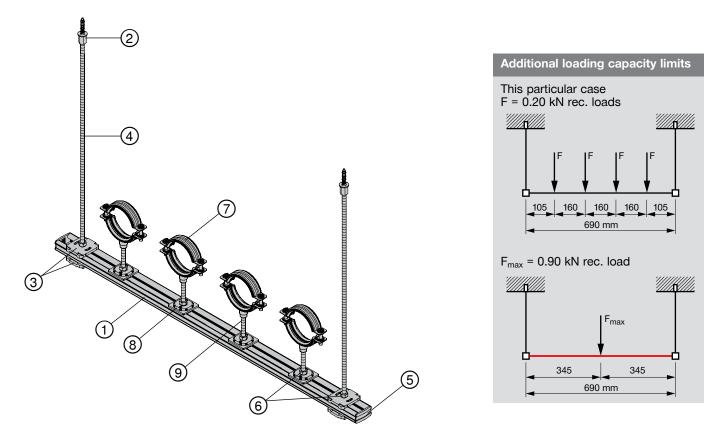


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Type P-T1

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50mm





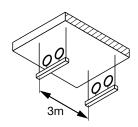
Bill of mater	ials			
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3M channel	1	0.79
2	416740	HUS-I 6x35 M8/M10 screw anchor	2	-
3	369678	MQZ-L9 square washer	4	-
4	339793	AM8x1000 4.8 threaded rod	2	0.53
5	370598	MQZ-E21 plastic endcap	2	-
6	216465	M8 hex. nut	8	-
7	386411	MP-HI 59-66 M8/M10 pipe ring	4	-
8	369629	MQA-M8 saddle nut	4	-
9	216384	AM8x80 4.6 threaded bolt	4	-

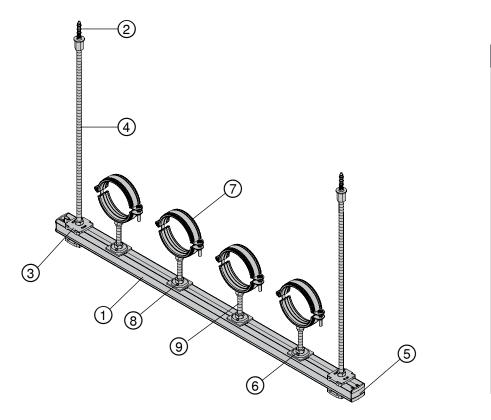
Application description	In PROFIS as	Application		
Plumbing - trapeze	P-T1	1 1	Base material	Concrete
General comments		20	Product line	MQ System
 Application subject to vertical loads cause 	ed by weight of the pipes	20		
 Application not subjects to any thermal ex 	pansion or any other 3D loads		Capacity limit	4x DN50 steel

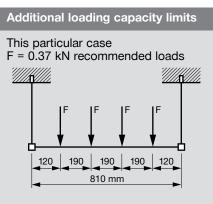
Page 12 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specification limits used at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T2

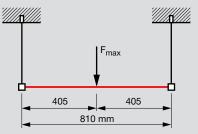
- Limited to max. 4x DN 80 (O.D. 89.1 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm







Max. F = 1.45 kN recommended load



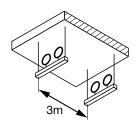
Bill of material	s			
Reference	Item no.	Description	Piece	Length (m)
1	369589	MQ-31 3M channel	1	0.91
2	416740	HUS-I 6x35 M8/M10 screw anchor	2	-
3	369679	MQZ-L11 square washer	4	-
4	339795	AM10x1000 threaded rod	2	0.54
5	369686	MQZ-E31 plastic end cap	2	-
6	216466	M10 hexagon nut	8	-
\overline{O}	335692	MPN-RC 3" B pipe ring	4	-
8	369630	MQA-M10 saddle nut	4	-
9	216392	AM10x80 4.6 threaded bolt	4	0.15

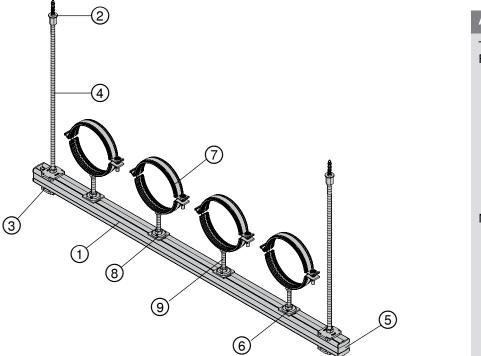
Application description	In PROFIS as	Application		
Plumbing - trapeze	P-T2	1 1	Base material	Concrete
General comments		201	Product line	MQ System
 Application subject to vertical loads cause 	d by weight of the pipes	120		
 Application not subjects to any thermal ex 	pansion or any other 3D loads		Capacity limit	4x DN80 steel

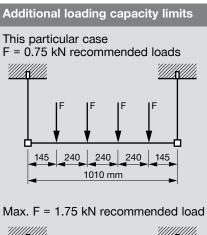
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

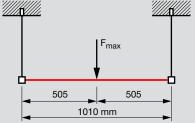
Type P-T3

- Limited to max. 4x DN 125 (O.D. 133 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm









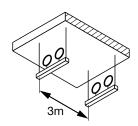
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369591	MQ-41 3M channel	1	1.11
2	416740	HUS-I 6x35 M8/M10 screw anchor	2	-
3	369679	MQZ-L11 square washer	4	-
4	339795	AM10x1000 threaded rod	2	0.54
5	369685	MQZ-E41 plastic end cap	2	-
6	216466	M10 hexagon nut	8	-
\bigcirc	335702	MPN-RC 133 B pipe ring	4	-
8	369630	MQA-M10 saddle nut	4	-
9	216392	AM10x80 4.6 threaded bolt	4	0.18

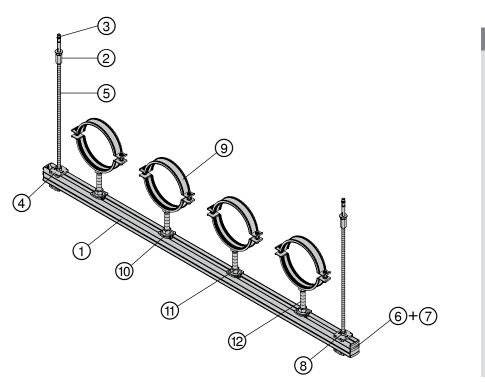
Application description	In PROFIS as	Application		
Plumbing - trapeze	P-T3	1 1	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads cause Application not subjects to any thermal ex 	, , ,	100	Capacity limit	4x DN125 steel

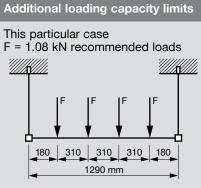
Page 14 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specification limits used at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T4

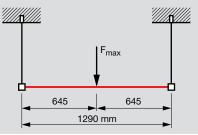
- Limited to max. 4x DN 150 (O.D. 159 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 50 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm







Max. F = 2.30 kN recommended load

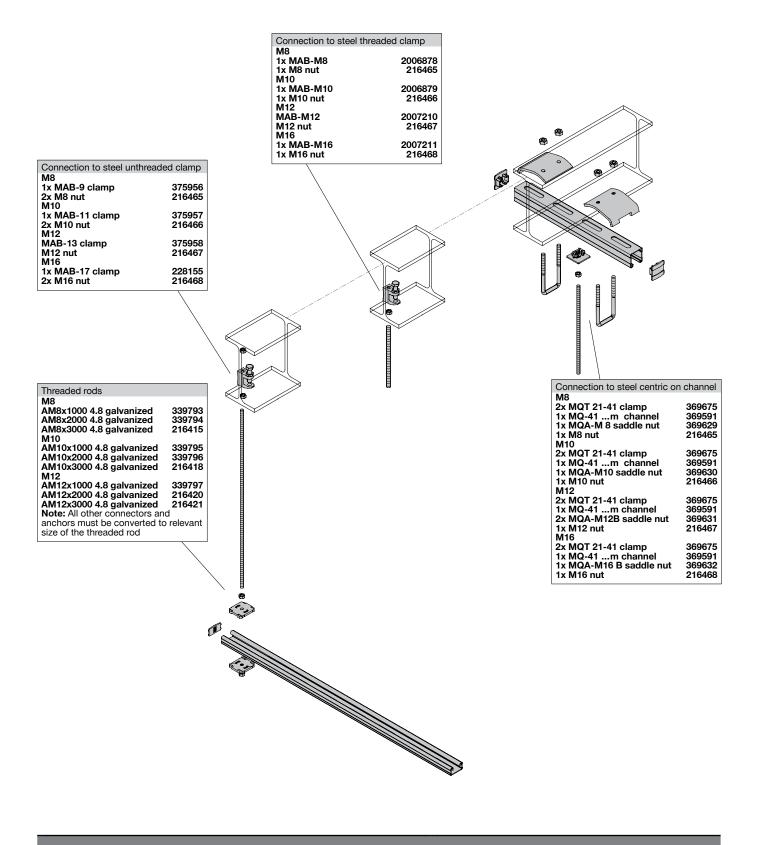


Item no.	Description	Piece	Length (m)
369598	MQ-52 6M channel	1	1.4
216704	M10x30 coupler	2	0
371584	HST M10X90/10 stud anchor	2	0
369679	MQZ-L11 square washer	4	0
339795	AM10x1000 threaded rod	2	0.55
370598	MQZ-E21 plastic end cap	2	0
369686	MQZ-E31 plastic end cap	2	0
216466	M10 hexagon nut	4	0
229087	MP-MI 159 C pipe ring	4	0
369632	MQA-M16-B saddle nut	4	0
216468	M16 hexagon nut	4	0
216422	AM16x1000 threaded rod	4	0.22
	369598 216704 371584 369679 339795 370598 369686 216466 229087 369632 216468	369598MQ-52 6M channel216704M10x30 coupler371584HST M10X90/10 stud anchor369679MQZ-L11 square washer339795AM10x1000 threaded rod370598MQZ-E21 plastic end cap369686MQZ-E31 plastic end cap216466M10 hexagon nut229087MP-MI 159 C pipe ring369632MQA-M16-B saddle nut216468M16 hexagon nut	369598 MQ-52 6M channel 1 216704 M10x30 coupler 2 371584 HST M10X90/10 stud anchor 2 369679 MQZ-L11 square washer 4 339795 AM10x1000 threaded rod 2 369686 MQZ-E21 plastic end cap 2 369686 MQZ-E31 plastic end cap 2 216466 M10 hexagon nut 4 329087 MP-MI 159 C pipe ring 4 369632 MQA-M16-B saddle nut 4 216468 M16 hexagon nut 4

Application description	In PROFIS as	Application		
Plumbing - trapeze	P-T4	1	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads cause 		220		
 Application not subjects to any thermal ex 	pansion or any other 3D loads		Capacity limit	4x DN150 steel

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Trapeze On Steel - Options

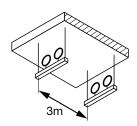


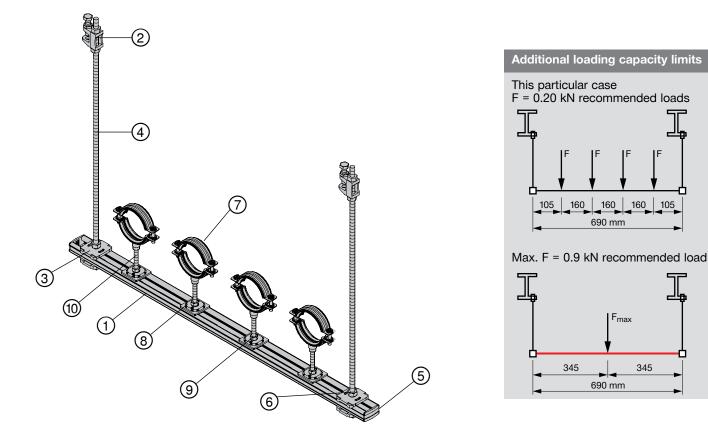
Application description	Application	Product lines	Base material
Trapeze	1	MQ System	Steel
 General comments Application subject to vertical loads caused by weight of the pipes Application not subject to any thermal expansion or any other 3D loads 	2999	Clamps	

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Type P-T20

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm





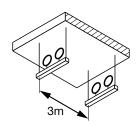
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3M channel	1	0.79
2	375957	MAB-11 beam clamp	2	0
3	369679	MQZ-L11 square washer	4	0
4	339796	AM10x2000 threaded rod	2	0.59
5	370598	MQZ-E21 plastic end cap	2	0
6	216466	M10 hexagon nut	8	0
\overline{O}	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
8	369629	MQA-M8 saddle nut	4	0
9	216465	M8 hexagon nut	4	0
10	339793	AM8x1000 threaded rod	4	0.11

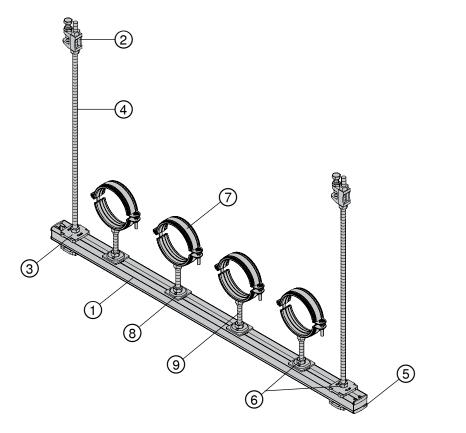
Application description	In PROFIS as	Application		
Plumbing - trapeze	P-T20	1 1	Base material	Steel
General comments		20 1	Product line	MQ System
 Application subject to vertical loads caused 	d by weight of the pipes	20		
 Application not subjects to any thermal exp 	pansion or any other 3D loads		Capacity limit	4x DN50 steel

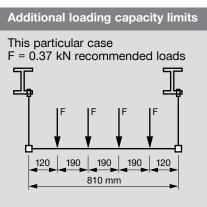
Page 18 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specification limits used at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T21

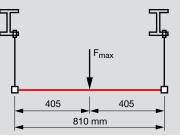
- Limited to max. 4x DN 80 (O.D. 89.1 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm







Max. F = 1.45 kN recommended load



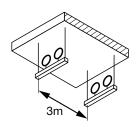
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369589	MQ-31 3M channel	1	0.90
2	375957	MAB-11 beam clamp	2	0
3	369679	MQZ-L11 square washer	4	0
4	339796	AM10x2000 threaded rod	2	0.60
5	369686	MQZ-E31 plastic end cap	2	0
6	216466	M10 hexagon nut	12	0
\bigcirc	335692	MPN-RC 3" B pipe ring	4	0
8	369630	MQA-M10 saddle nut	4	0
9	339795	AM10x1000 threaded rod	4	0.12

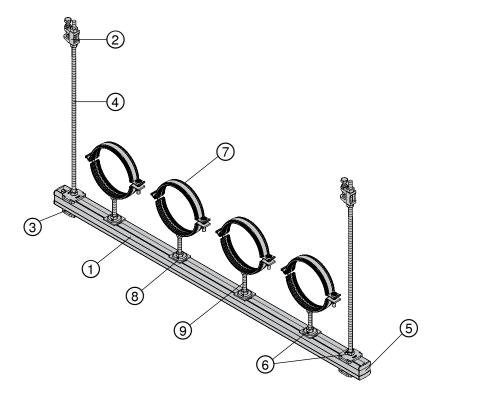
Application description	In PROFIS as	Application		
Plumbing - trapeze	P-T21	1 1	Base material	Steel
General comments		-Po	Product line	MQ System
 Application subject to vertical loads cause 		120		
 Application not subjects to any thermal ex 	pansion or any other 3D loads		Capacity limit	4x DN80 steel

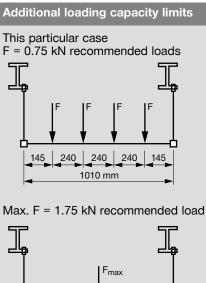
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T22

- Limited to max. 4x DN 125 (O.D. 133 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm







		F _{max}	
	505	505	
-	10	10 mm	

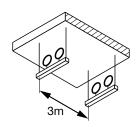
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369591	MQ-41 3M channel	1	1.11
2	375957	MAB-11 beam clamp	2	0
3	369679	MQZ-L11 square washer	4	0
4	339796	AM10x2000 threaded rod	2	0.6
5	369685	MQZ-E41 plastic end cap	2	0
6	216466	M10 hexagon nut	12	0
7	335702	MPN-RC 133 B pipe ring	4	0
8	369630	MQA-M10 saddle nut	4	0
9	216392	AM10x80 threaded bolt	4	0.18

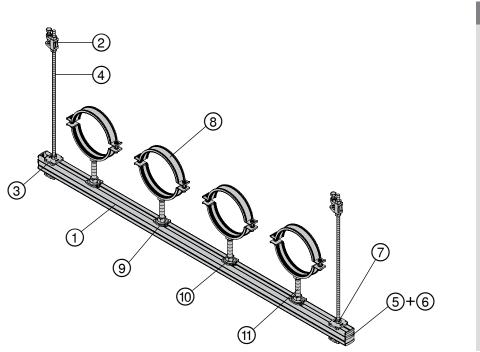
Application description	In PROFIS as	Application		
Plumbing - trapeze	P-T22	1	Base material	Steel
General comments		20	Product line	MQ System
 Application subject to vertical loads cause Application not subjects to any thermal ex 		100	Capacity limit	4x DN125 steel

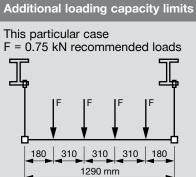
Page 20 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and subcriting and tierevent application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T23

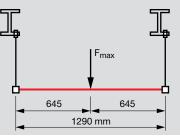
- Limited to max. 4x DN 150 (O.D. 159 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 50 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm









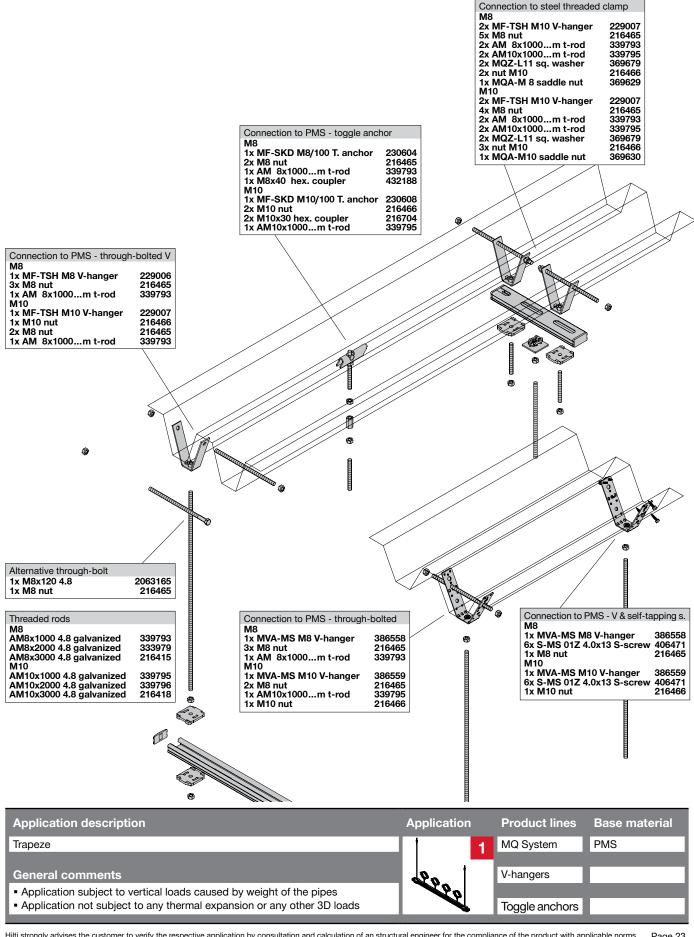


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369598	MQ-52 6M channel	1	1.39
2	375957	MAB-11 beam clamp	2	0
3	369679	MQZ-L11 square washer	4	0
4	339796	AM10x2000 threaded rod	2	0.61
5	370598	MQZ-E21 channel end cap	2	0
6	369686	MQZ-E31 channel end cap	2	0
\bigcirc	216466	M10 hexagon nut	8	0
8	229087	MP-MI 159 C heavy-duty pipe ring	4	0
9	369632	MQA-M16-B saddle nut	4	0
10	216468	M16 hexagon nut	4	0
(1)	216422	AM16x1000 4.8 threaded rod	4	0.19

Application description	In PROFIS as	Application		
Plumbing - trapeze	P-T23	1 1	Base material	Steel
General comments		20.1	Product line	MQ System
 Application subject to vertical loads cause 	, , , , , , , , , , , , , , , , , , , ,	120		
 Application not subjects to any thermal ex 	pansion or any other 3D loads		Capacity limit	4x DN150 steel

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

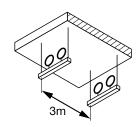
Trapeze On Profiled Metal Sheet - Options

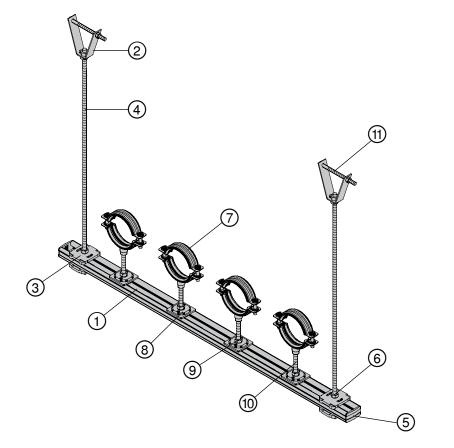


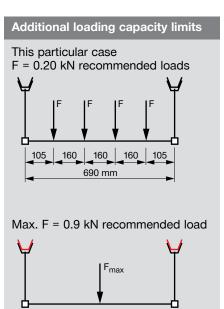
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Type P-T40

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm







The limiting factor is almost always the spot loading capacity of the PMs approx. 0.8 kN.

690 mm

345

345

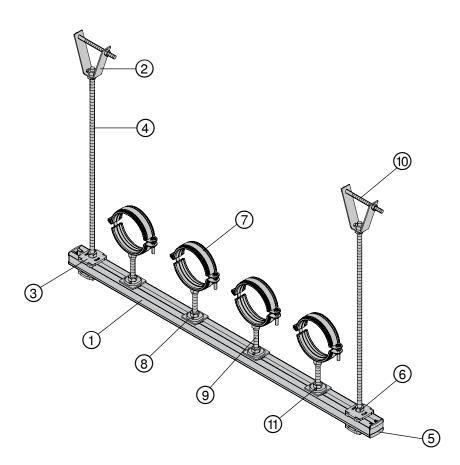
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3M channel	1	0.79
2	229007	MF-TSH M10 V-hanger	2	0
3	369679	MQZ-L11 square washer	4	0
4	339796	AM10x2000 threaded rod	2	0.59
5	370598	MQZ-E21 plastic end cap	2	0
6	216466	M10 hexagon nut	6	0
\bigcirc	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
8	369629	MQA-M8 saddle nut	4	0
9	216465	M8 hexagon nut	6	0
10	339793	AM8x1000 threaded rod	4	0.11
(1)	2063165	M8x120 hex. head screw	2	0

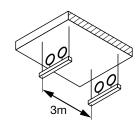
Application description	In PROFIS as	Application		
Plumbing - trapeze	No reference	1 1	Base material	PMS
General comments		20.1	Product line	MQ System
 Application subject to vertical loads cause Application not subjects to any thermal ex 	, , , , , , , , , , , , , , , , , , , ,	100	Capacity limit	4x DN50 steel

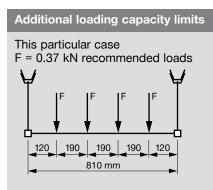
Page 24 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and subcriting and tierevent application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T41

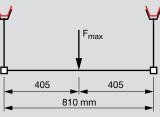
- Limited to max. 4x DN 80 (O.D. 89.1 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm







Max. F = 1.45 kN recommended load



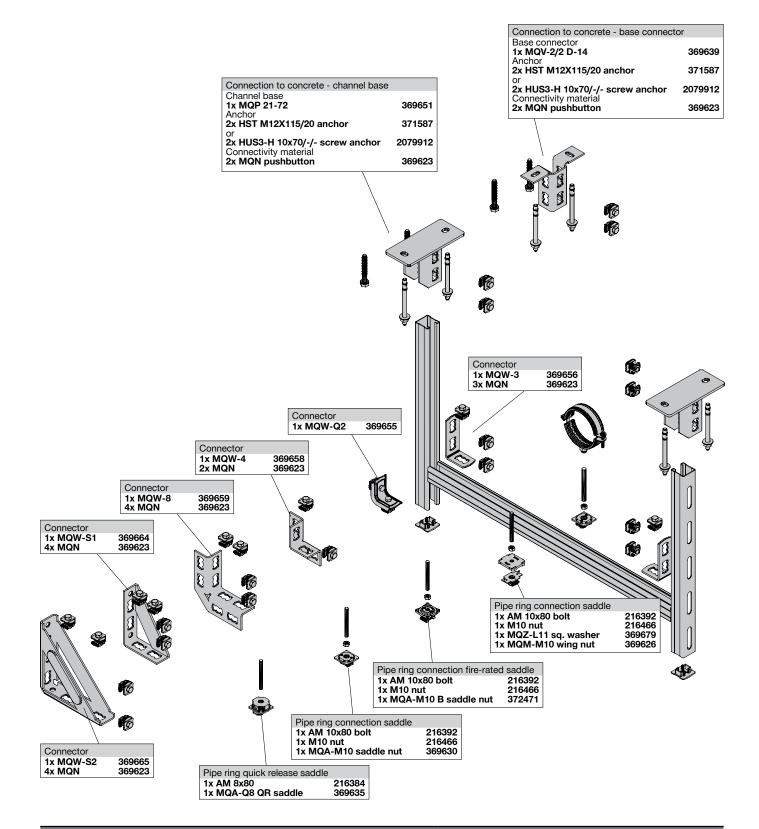
The limiting factor is almost always the spot loading capacity of the PMs approx. 0.8 kN.

Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369589	MQ-31 3M channel	1	0.9
2	229007	MF-TSH M10 V-hanger	2	0
3	369679	MQZ-L11 square washer	4	0
4	339796	AM10x2000 threaded rod	2	0.6
5	369686	MQZ-E31 plastic end cap	2	0
6	216466	M10 hexagon nut	10	0
\bigcirc	335692	MPN-RC 3" B pipe ring	4	0
8	369630	MQA-M10 saddle nut	4	0
9	339795	AM10x1000 threaded rod	4	0.12
10	2063165	M8x120 hex. head screw	2	0
(1)	216465	M8 hexagon nut	2	0

Application description	In PROFIS as	Application		
Plumbing - trapeze	No reference	1 1	Base material	PMS
General comments		20.	Product line	MQ System
 Application subject to vertical loads caus Application not subjects to any thermal experimental experime		100	Capacity limit	4x DN80 steel

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Trapeze Frame On Concrete - Options

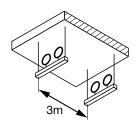


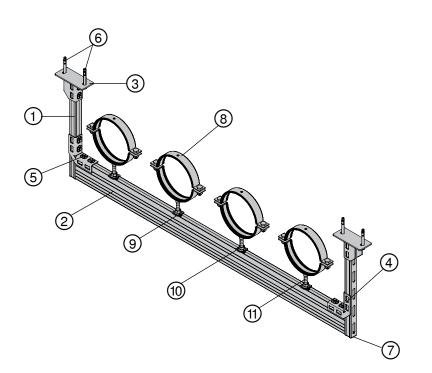
Application descriptionApplicationProduct linesBase materialTrapeze frameMQ SystemConcreteGeneral commentsAnchorsAnchorsImage: Concrete• Application subject to vertical loads caused by weight of the pipes
• Application not subject to any thermal expansion or any other 3D loadsAnchorsImage: Concrete• ConcreteImage: ConcreteImage: ConcreteImage: ConcreteImage: Concrete• Application subject to vertical loads caused by weight of the pipes
• Application not subject to any thermal expansion or any other 3D loadsImage: ConcreteImage: Concrete

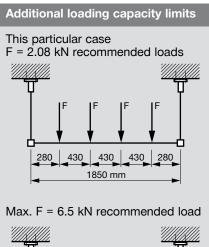
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Type P-TF1

- Limited to max. 4x DN 200 (O.D. 219.1 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm









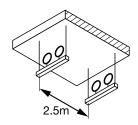
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369591	MQ-41 3M channel	2	0.56
2	369605	MQ-52-72 D 6M channel	1	1.81
3	369651	MQP-21-72 channel base	2	0
4	369659	MQW-8/90 8-hole angle	2	0
5	369623	MQN pushbutton	12	0
6	371587	HST M12X115/20 stud anchor	4	0
\bigcirc	369685	MQZ-E41 plastic end cap	2	0
8	372238	MP-MXI 219 M16 pipe ring	4	0
9	369632	MQA-M16-B saddle nut	4	0
10	216468	M16 hexagon nut	4	0
(1)	216422	AM16x1000 threaded rod	4	0.28

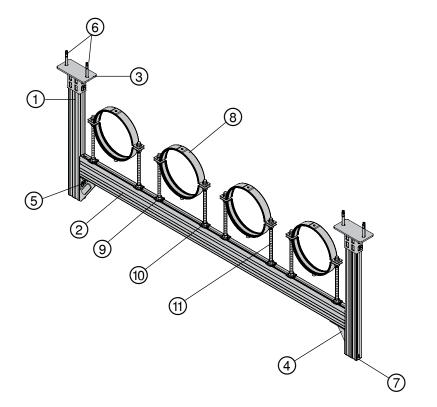
Application description	In PROFIS as	Application		
Plumbing - trapeze frame	P-TF1	₿ 2	Base material	Concrete
General comments		Product line	MQ System	
 Application subject to vertical loads caus Application not subjects to any thermal explication 		Capacity limit	4x DN200 steel	

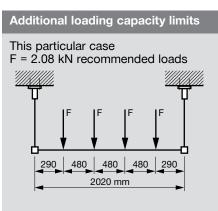
Page 28 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specification limits used at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-TF2

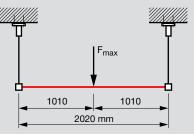
- Limited to max. 4x DN 250 (O.D. 273.3 mm) steel pipes
- Spacing support distance 2.5 m
- Insulation rubber 80 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm







Max. F = 6.5 kN recommended load

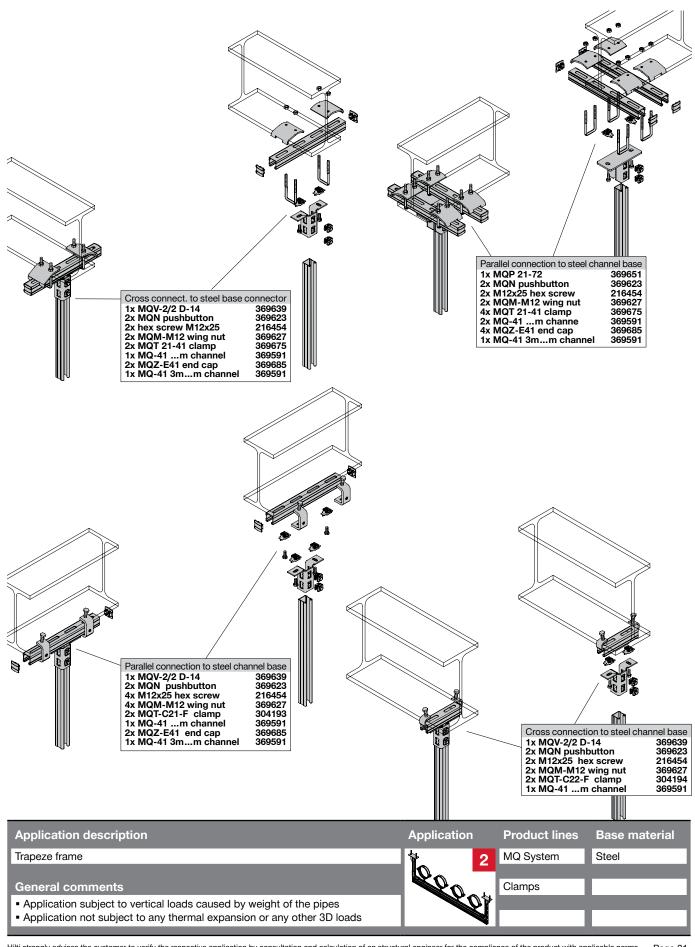


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369603	MQ-41 D 3m channel	2	0.79
2	369605	MQ-52-72 D 6M channel	1	1.94
3	369652	MQP-82 channel base	2	0
4	369664	MQW-S1 connector	2	0
5	369623	MQN pushbutton	16	0
6	371587	HST M12X115/20 stud anchor	4	0
\bigcirc	369685	MQZ-E41 plastic end cap	4	0
8	372240	MP-MXI 267/274 M16 pipe ring	4	0
9	369632	MQA-M16-B saddle nut	8	0
10	216468	M16 hexagon nut	8	0
(1)	216422	AM16x1000 threaded rod	8	0.28

Application description	In PROFIS as	Application		
Plumbing - trapeze frame	P-TF2	a 2	Base material	Concrete
General comments		Product line	MQ System	
 Application subject to vertical loads cau Application not subjects to any thermal 	, , ,		Capacity limit	4x DN250 steel

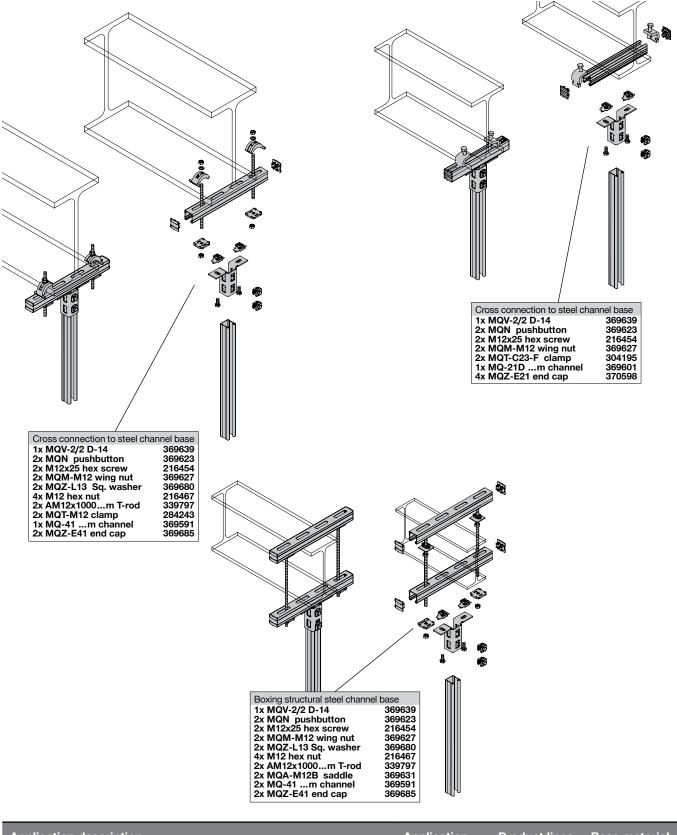
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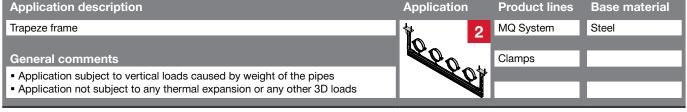
Trapeze Frame On Steel - Options 1



Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Trapeze Frame On Steel - Options 2

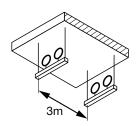


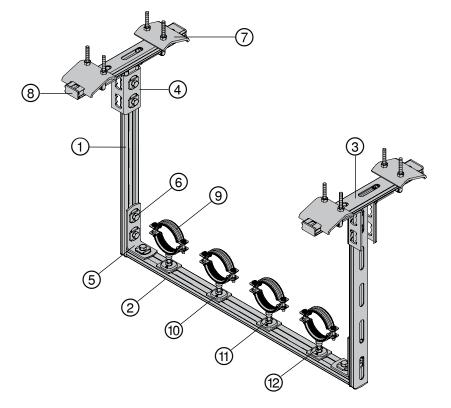


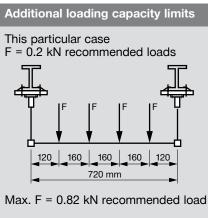
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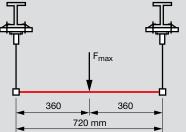
Type P-TF20

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm









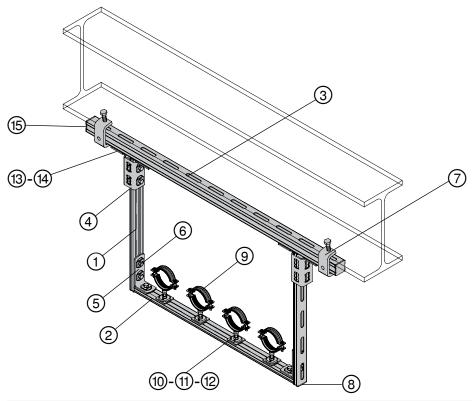
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3m channel	2	0.50
2	369584	MQ-21 3m channel	1	0.70
3	369584	MQ-21 3m channel	2	0.35
4	369638	MQV-2/2 D connector	2	0
5	369656	MQW-3 3-hole angle	2	0
6	369623	MQN pushbutton	14	0
\bigcirc	369651	MQP-21-72 beam clamp	4	0
8	370598	MQZ-E21 plastic end cap	6	0
9	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
10	369629	MQA-M8 saddle nut	4	0
(1)	216465	M8 hexagon nut	4	0
12	216384	AM8x80 threaded bolt	4	0
 ⑦ ⑧ ⑩ ① 	369651 370598 386411 369629 216465	MQP-21-72 beam clamp MQZ-E21 plastic end cap MP-HI 59-66 M8/M10 pipe ring MQA-M8 saddle nut M8 hexagon nut	4 6 4 4 4	0 0 0 0 0

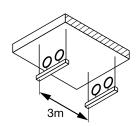
Application description	In PROFIS as	Application		
Plumbing - trapeze frame	No reference	1	Base material	Steel
General comments		Product line	MQ System	
 Application subject to vertical loads caus Application not subjects to any thermal explication 		Capacity limit	4x DN50 steel	

Page 34 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specification limits used at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-TF21

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm

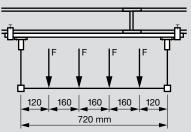




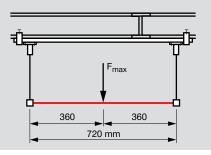
Additional loading capacity limits

This particular case

F = 0.2 kN recommended loads



Max. F = 0.82 kN recommended load



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3m channel	2	0.50
2	369584	MQ-21 3m channel	1	0.70
3	369591	MQ-41 3m channel	1	1.1
4	369638	MQV-2/2 D connector	2	0
5	369656	MQW-3 3-hole angle	2	0
6	369623	MQN pushbutton	14	0
7	304193	MQT-C21-F beam clamp	2	0
8	370598	MQZ-E21 plastic end cap	2	0
9	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
10	369629	MQA-M8 saddle nut	4	0
(1)	216465	M8 hexagon nut	4	0
12	216384	AM8x80 threaded bolt	4	0
13	369627	MQM-M12 wing nut	2	0
(14)	216454	M12x25 hex screw	2	0
15	369685	MQZ-E41 plastic end cap	2	0

Application description

Plumbing - trapeze frame

General comments

Application subject to vertical loads caused by weight of the pipes

Application not subjects to any thermal expansion or any other 3D loads

2 Base material Steel Product line MQ System Capacity limit 4x DN50 steel

Plumbing

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

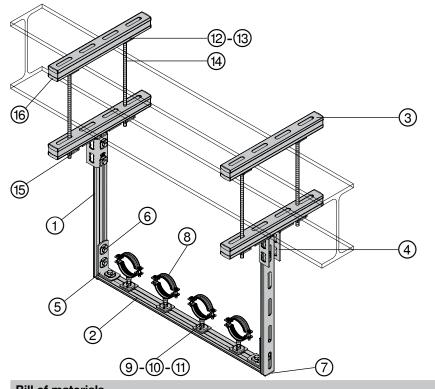
Application

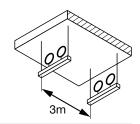
In PROFIS as

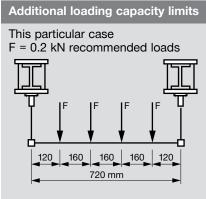
No reference

Type P-TF22

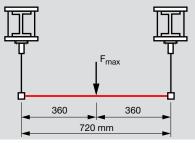
- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm
- Manipulation space between the pipe / Insulation surfaces 50 mm







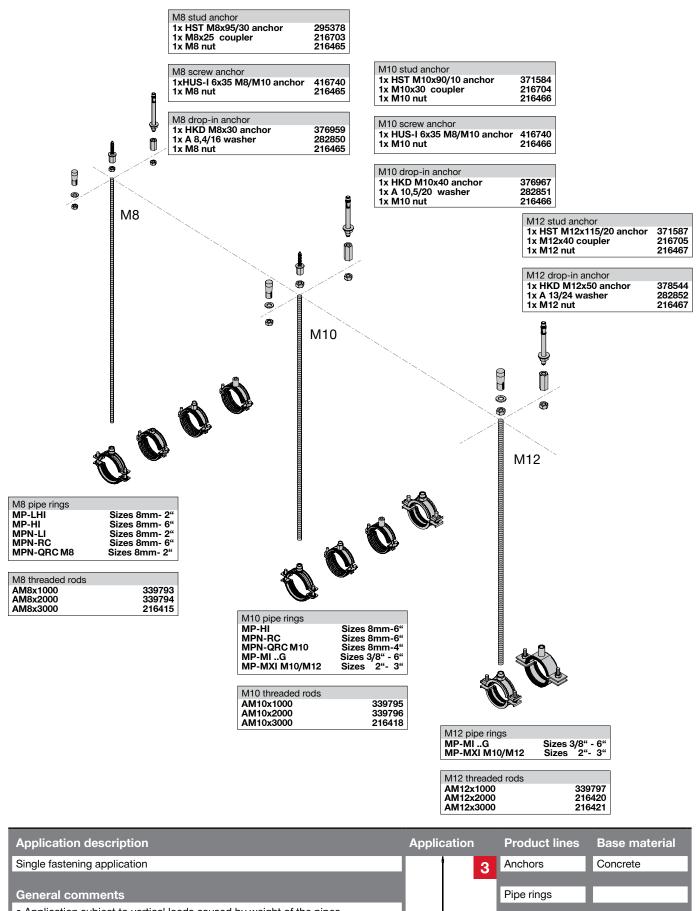
Max. F = 0.82 kN recommended load



Bill of mater	rials			
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3m channel	2	0.50
2	369584	MQ-21 3m channel	1	0.70
3	369591	MQ-41 3m channel	4	0.4 depends on required distance
4	369638	MQV-2/2 D connector	2	0
5	369656	MQW-3 3-hole angle	2	0
6	369623	MQN pushbutton	14	0
7	370598	MQZ-E21 plastic end cap	2	0
8	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
9	369629	MQA-M8 saddle nut	4	0
10	216465	M8 hexagon nut	4	0
(1)	216384	AM8x80 threaded bolt	4	0
12	369680	MQZ-L13 sq. washer	4	0
(13)	216487	M12 hex nut	8	0
(14)	339797	AM12x1000m T-rod	4	0.35 depends on required distance
(15)	369631	MQA-M12B saddle	4	0
16	369685	MQZ-E41 plastic end cap	8	0
Application description In PROFIS as		In PROFIS as	Application	
Plumbing - tra	apeze frame	No reference	\$	2 Base material Steel
General comments		220	Product line MQ System	
 Application subject to vertical loads caused by weight of the pipes Application not subjects to any thermal expansion or any other 3D loads 				Capacity limit 4x DN50 steel
•••				• Pres /

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits to precified in the Hilti Instruction For Use and within the application limits specified in the Hilti Instruction limits to encification and the relevant application limits there application limits the chine application limits there application limits the application of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG. Page 36

Single Fastening On Concrete - Options M8, M10, M12

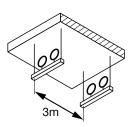


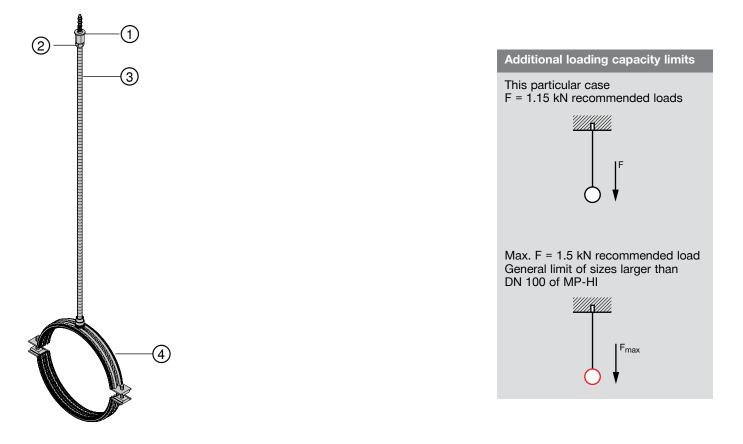
Application subject to vertical loads caused by weight of the pipes

Application not subject to any thermal expansion or any other 3D loads

Type P-SFP1

- Limited to max. 1x DN 150 (O.D. 168.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm



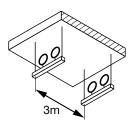


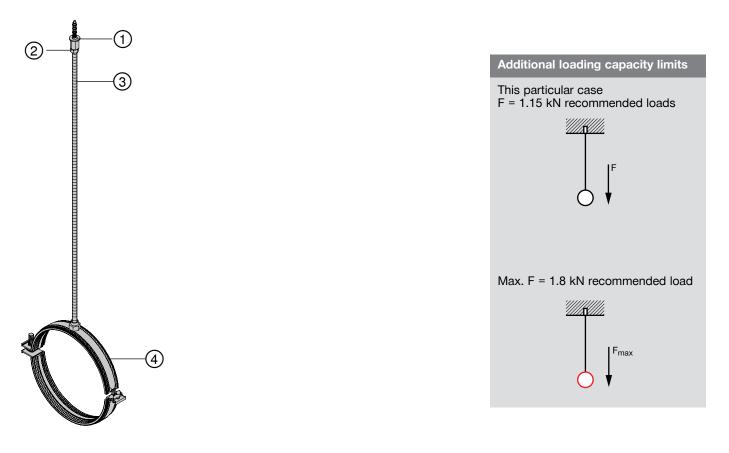
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	416740	HUS-I 6x35 M8/M10 anchor	1	0
2	216465	M8 nut	1	0
3	339793	AM8x1000	1	1 Depends on required distance
4	386423	MP-HI 163-172 M8/M10 pipe ring	1	0

Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP1	3	Base material	Concrete
General comments			Product line	Pipe rings
 Application subject to vertical loads cause Application not subjects to any thermal explication 	, , ,	0	Capacity limit	1x DN150 steel

Type P-SFP2

- Limited to max. 1x DN 150 (O.D. 168.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm



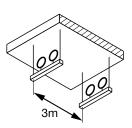


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	416740	HUS-I 6x35 M8/M10 anchor	1	0
2	216465	M8 nut	1	0
3	339793	AM8x1000	1	1 Depends on required distance
4	335708	MPN-RC 6" B pipe ring	1	0

Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP2	3	Base material	Concrete
General comments			Product line	Pipe rings
 Application subject to vertical loads cause Application not subjects to any thermal ex 	, , ,	0	Capacity limit	1x DN150 steel

Type P-SFP3

- Limited to max. 1x O.D. 244.5 mm steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm

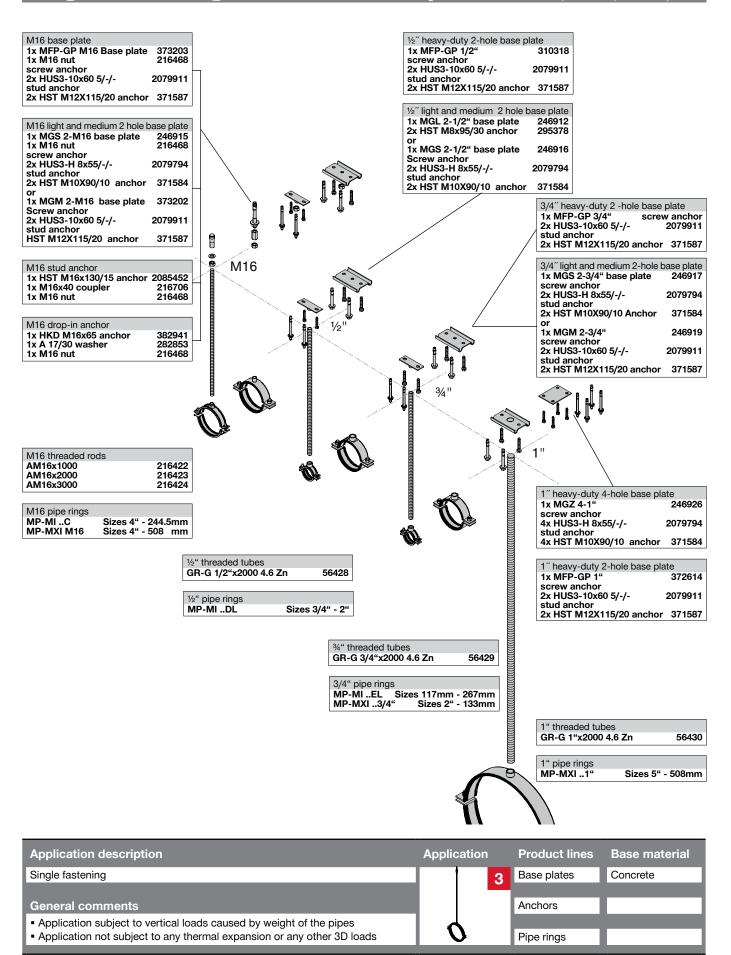




Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	2085452	HST M16x130/15 anchor	1	0
2	216706	M16x40 coupler	1	0
3	216468	M16 nut	1	0
4	216422	AM16x1000 threaded rod	1	1 depends on distance
5	20898	MP-MI 244.5 C pipe ring	1	0

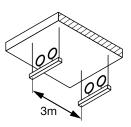
Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP3	3	Base material	Concrete
General comments			Product line	Pipe rings
 Application subject to vertical loads caus Application not subjects to any thermal ex 	, , ,	0	Capacity limit	1x DN244 steel

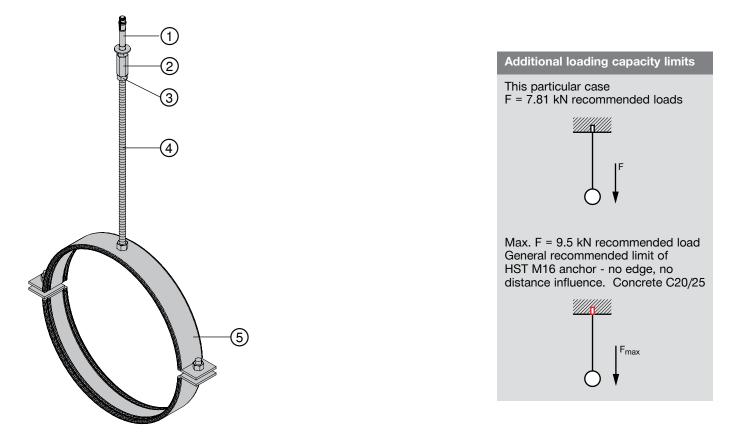
Single Fastening On Concrete - Options M16, 1/2", 3/4", 1"



Type P-SFP4

- Limited to max. 1x DN 450 (O.D. 457.0 mm) steel pipes
- Spacing support distance 3.0m
- Insulation rubber 40 mm





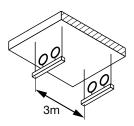
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	2085452	HST M16x130/15 anchor	1	0
2	216706	M16x40 coupler	1	0
3	216468	M16 nut	1	0
4	216422	AM16x1000 threaded rod	1	depends on distance
5	372247	MP-MXI 457 M16	1	0

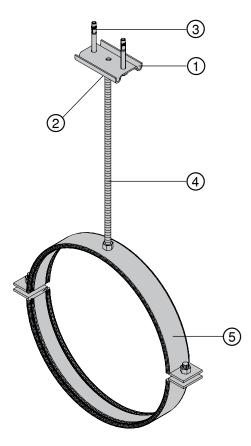
Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP4	3	Base material	Concrete
General comments			Product line	Pipe rings
 Application subject to vertical loads caus Application not subjects to any thermal end 	, , ,	0	Capacity limit	1x DN 450 steel

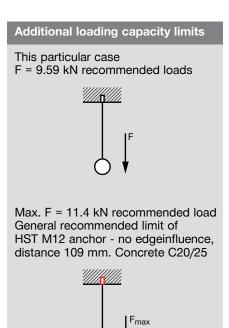


Type P-SFP5

- Limited to max. 1x DN 500 (O.D. 508.0 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 40 mm



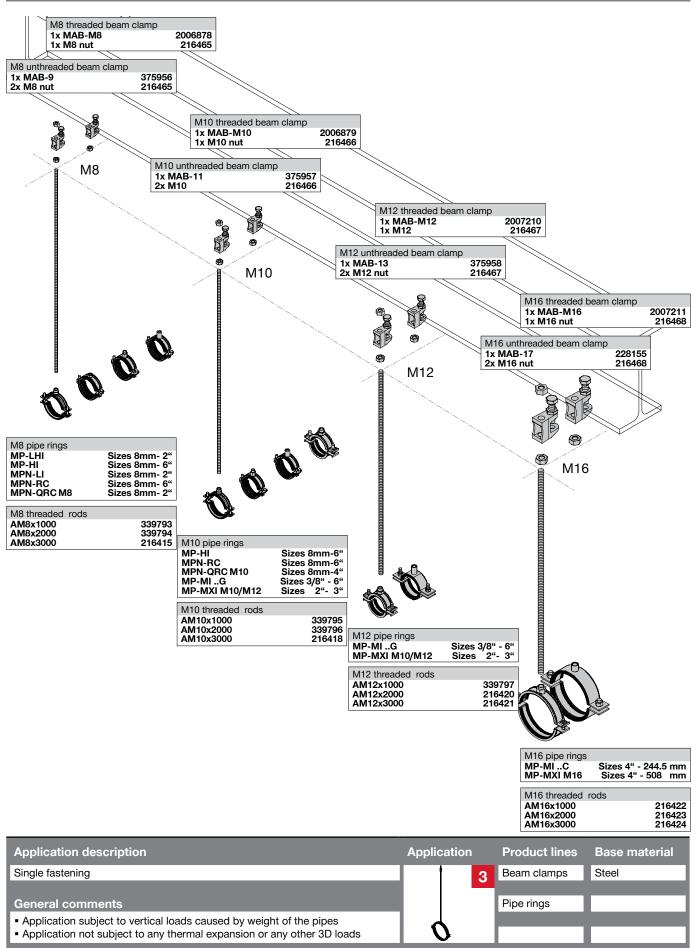




Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	373203	MFP-GP M16 base plate	1	0
2	216468	M16 nut	1	0
3	371587	HST M12x115/20 anchor	2	0
4	216422	AM16x1000 threaded rod	1	0
5	372248	MP-MXI 508 M16	1	0

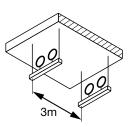
Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP5	3	Base material	Concrete
General comments			Product line	Pipe rings
 Application subject to vertical loads cause Application not subjects to any thermal explication 		0	Capacity limit	1x DN 500 steel

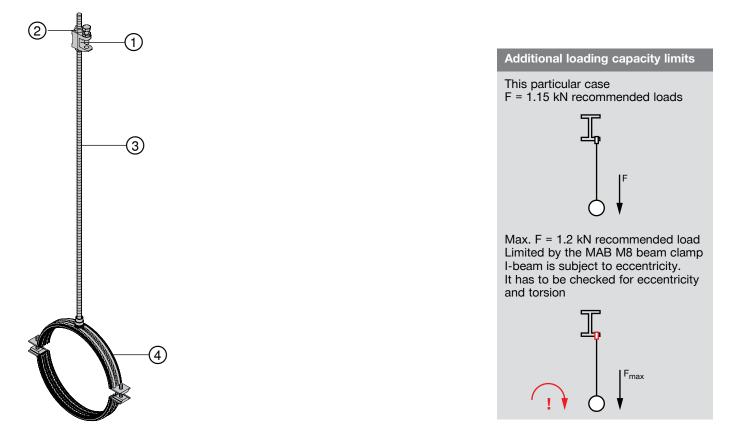
Single Fastening On Steel - Options M8, M10, M12, M16



Type P-SFP20

- Limited to max. 1x DN 150 (O.D. 168.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





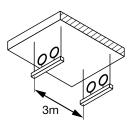
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	375956	MAB-9	1	0
2	216465	M8 nut	2	0
3	339793	AM8x1000	1	1 Depends on required distance
4	386423	MP-HI 163-172 M8/M10 pipe ring	1	0

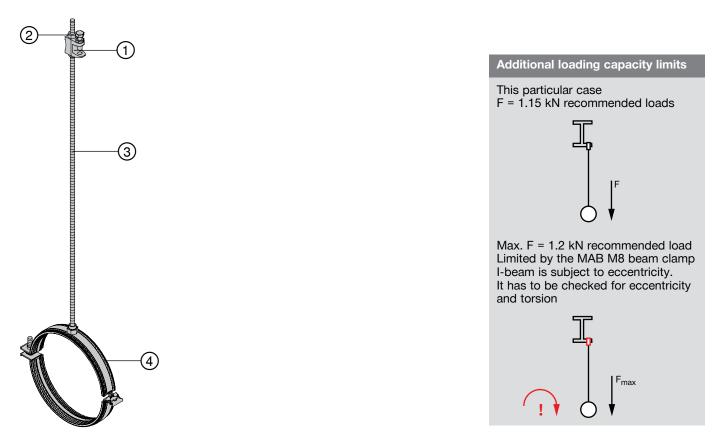
Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP20	3	Base material	Steel
General comments			Product line	Pipe rings
 Application subject to vertical loads cause Application not subjects to any thermal explication 		0	Capacity limit	1x DN 150 steel



Type P-SFP21

- Limited to max. 1x DN 150 (O.D. 168.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm



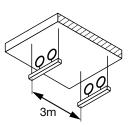


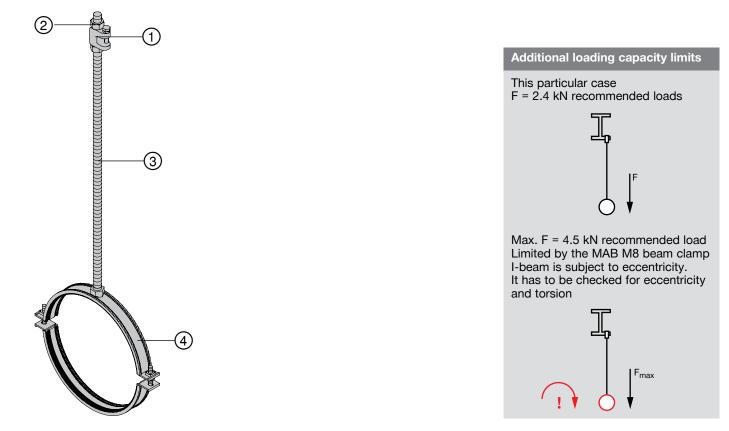
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	375956	MAB-9	1	0
2	216465	M8 nut	2	0
3	339793	AM8x1000	1	1 Depends on required distance
4	335708	MPN-RC 6" B pipe ring	1	0

Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP21	3	Base material	Steel
General comments		Product line	Pipe rings	
 Application subject to vertical loads cause Application not subjects to any thermal ex 	, , ,	0	Capacity limit	1x DN 150 steel

Type P-SFP23

- Limited to max. 1x O.D. 244.5 mm steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 40 mm



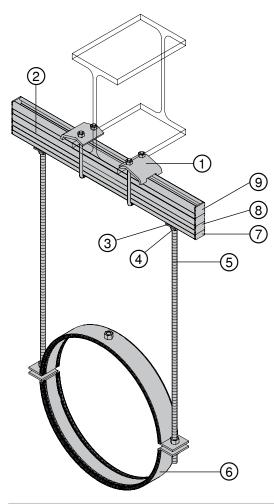


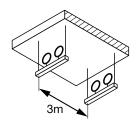
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	228155	MAB-17	1	0
2	216468	M16 nut	2	0
3	216422	AM16x1000 threaded rod	1	1 Depends on distance
4	20898	MP-MI 244.5 C pipe ring	1	0

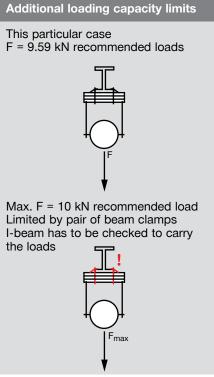
Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP23	3	Base material	Steel
General comments			Product line	Pipe rings
 Application subject to vertical loads cause Application not subjects to any thermal ex 	, , ,	0	Capacity limit	1x DN 244 steel

Type P-SFP24

- Limited to max. 1x DN 500 (O.D. 508.0 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 40 mm







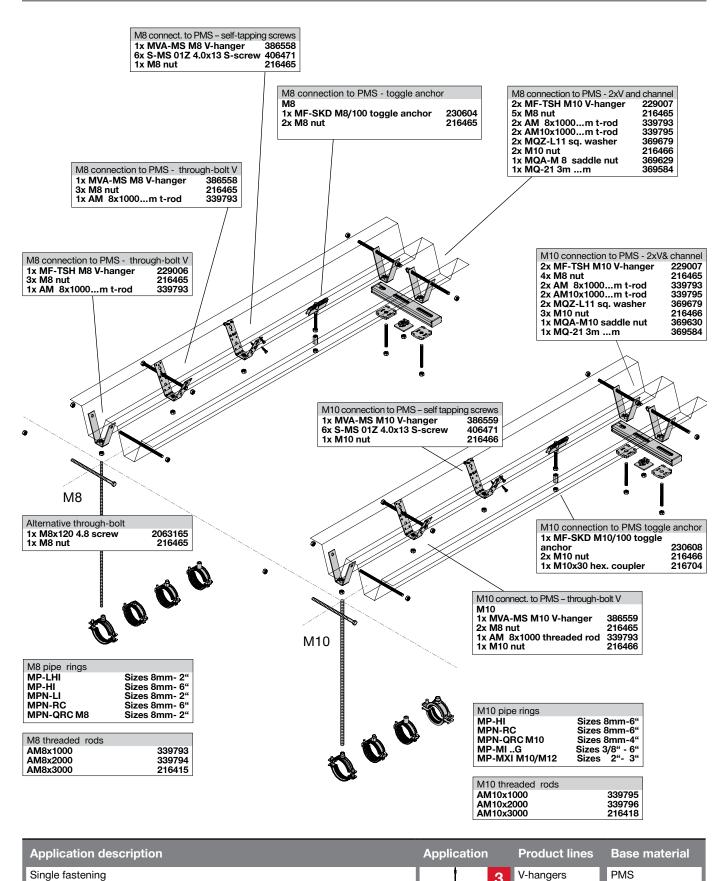
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369677	MQT-82-124 beam clamp	2	0
2	373799	MQ-52-72 D 3M	1	0.8m
3	369632	MQA-M16-B	2	0
4	216468	M16 Nut	6	0
5	216422	AM16x1000 threaded rod	1	0 Depends on the distance
6	372248	MP-MXI 508 M16	1	0
\overline{O}	370598	MQZ-E21	2	0
8	369686	MQZ-E31	4	0
9	369685	MQZ-E41	2	0

Application description	In PROFIS as	Application		
Plumbing - single fastening	P-SFP24	3	Base material	Steel
General comments			Product line	Pipe rings
 Application subject to vertical loads cause Application not subjects to any thermal ex 	, , , ,	0	Capacity limit	1x DN 500 steel

General comments

 Application subject to vertical loads caused by weight of the pipes · Application not subject to any thermal expansion or any other 3D loads

Single Fastening On Profiled Metal Sheet - Options M8, M10



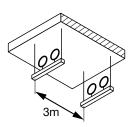
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.	

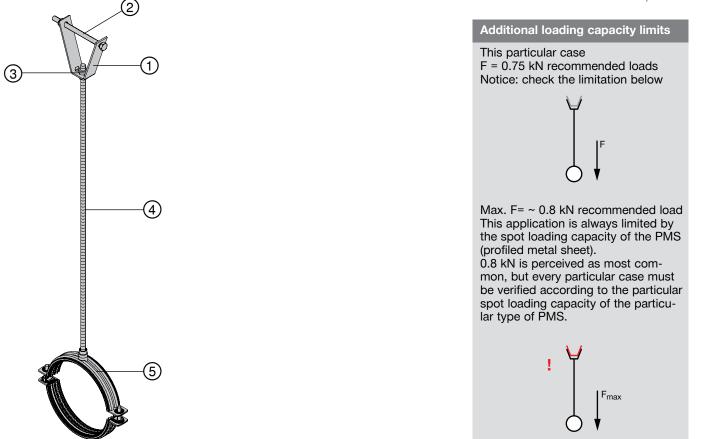
3

Pipe rings

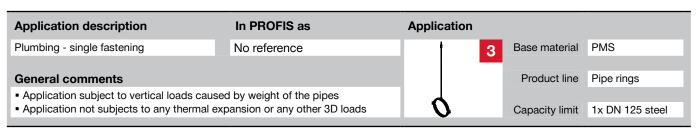
Type P-SFP40

- Limited to max. 1x DN 125 (O.D. 133 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





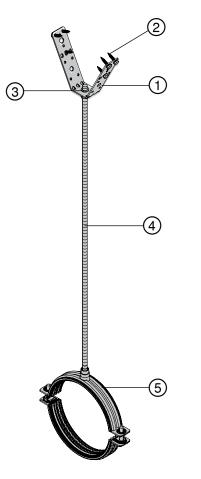
Bill of materia	als			
Reference	Item no.	Description	Piece	Length (m)
1	229006	MF-TSH M8 V-hanger	1	0
2	2063165	M8x120 4.8 hex. head screw	1	0
3	216465	M8 nut	2	0
4	339793	AM8x1000	1	1 Depends on required distance
5	386419	MP-HI 129-137 M8/M10 pipe ring	1	0

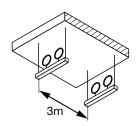




Type P-SFP41

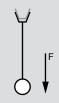
- Limited to max. 1x DN 125 (O.D. 133 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





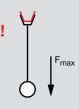
Additional loading capacity limits

This particular case F = 0.75 kN recommended loads Notice: check the limitation below



Max. F = ~ 0.8 kN recommended load This application is always limited by the spot loading capacity of the PMS (profiled metal sheet). 0.8 kN is perceived as most com-

mon, but every particular case must be verified according to the particular spot loading capacity of the particular type of PMS.

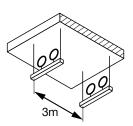


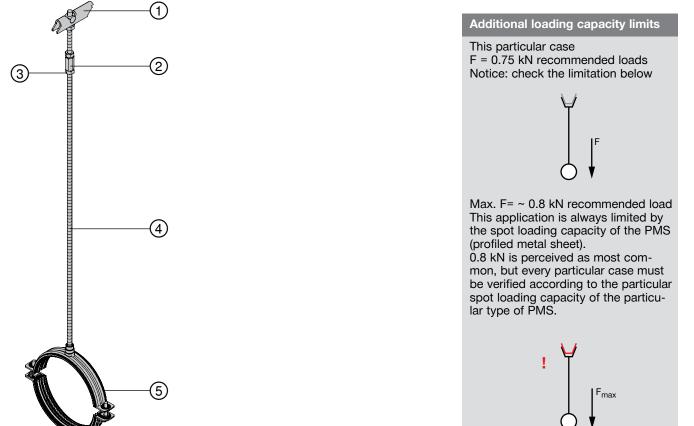
Bill of materials	;			
Reference	Item no.	Description	Piece	Length (m)
1	386558	MVA-MS M8 V-hanger	1	0
2	406471	S-MS 01Z 4.0x13 S screw	6	0
3	216465	M8 nut	1	0
4	339793	AM8x1000	1	1 Depends on required distance
5	386419	MP-HI 129-137 M8/M10 pipe ring	1	0

Application description	In PROFIS as	Application		
Plumbing - single fastening	No reference	3	Base material	PMS
General comments			Product line	Pipe rings
 Application subject to vertical loads caus Application not subjects to any thermal explication 		0	Capacity limit	1x DN 125 steel

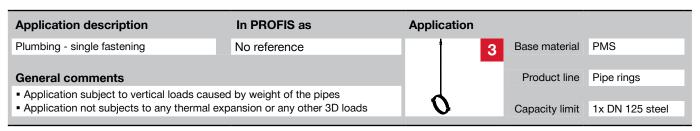
Type P-SFP42

- Limited to max. 1x DN 125 (O.D. 133 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm



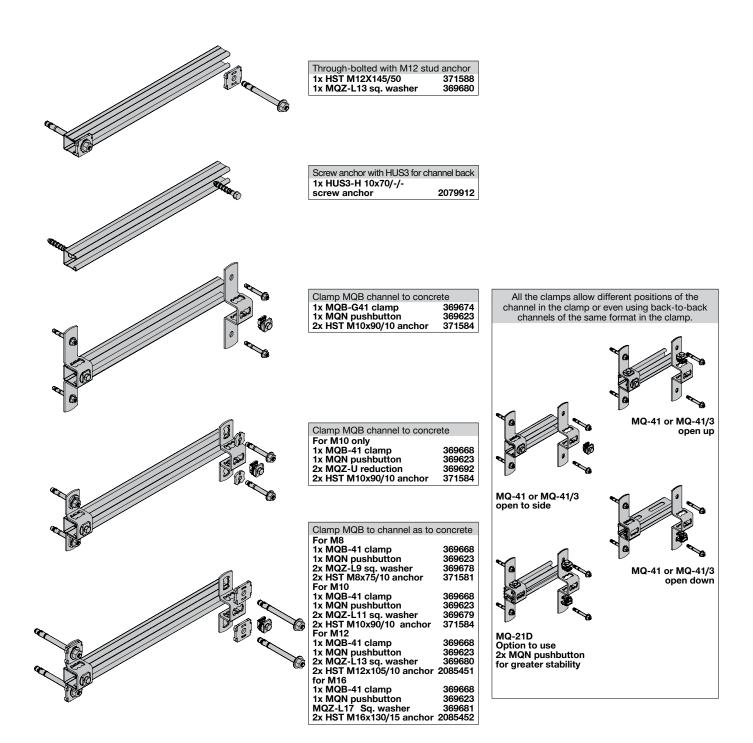


Bill of materia	als			
Reference	Item no.	Description	Piece	Length (m)
1	230604	MF-SKD M8/100 T. Anchor	1	0
2	432188	M8x40 hex. Coupler	1	0
3	216465	M8 nut	2	0
4	339793	AM8x1000	1	1 Depends on required distance
5	386419	MP-HI 129-137 M8/M10 pipe ring	1	0



Page 54 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and subcerts, and the relevant application limits specification limits specification limits specified in the Hilti Technical Data Sheets, the technical specification and disclosure, are not permitted unless expressly agreed by Hilti AG.

Using 41mm x 41 channel

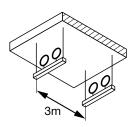


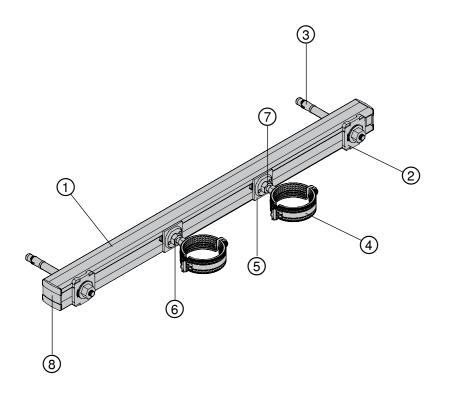
Application description	Application	Product lines	Base material
Wall rail	4	MQ System	Concrete
General comments Application subject to vertical loads caused by weight of the pipes Application not subject to any thermal expansion or any other 3D loads 	55	Anchors	

Plumbing Application - Wall Rail

Type P-WR1

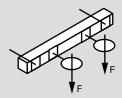
- Limited to max. 1x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm



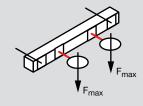


Additional loading capacity limits

This particular case F= 0.2 kN recommended loads Notice: check the limitation below



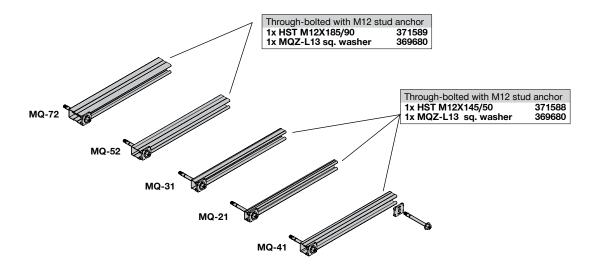
Max. F = 0.2 kN recommended load. This application is in most cases limited by the bending moment acting on the threaded rod. Combined shear load and torsion moment acting on the channel can also be an important limiting factor.



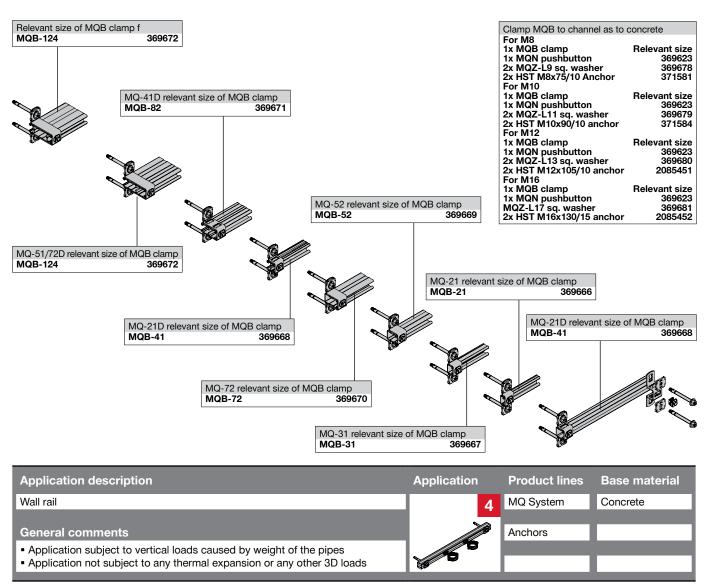
Bill of materials						
Reference	Item no.	Description	Piece	Length (m)		
1	369596	MQ-41/3 3M channel	1	0.65		
2	369680	MQZ-L13 square washer	2	0		
3	371588	HST M12X145/50 stud anchor	2	0		
4	335683	MPN-RC 2" A pipe ring	2	0		
5	369630	MQA-M10 saddle nut	2	0		
6	216466	M10 nut	2	0		
\bigcirc	216390	AM10x40 threaded bolt	2	0		
8	369685	MQZ-E41 plastic end cap	2	0		

Application description	In PROFIS as	Application		
Plumbing - wall rail	P-WR1	4	Base material	Concrete
General comments		Product line	MQ System	
 Application subject to vertical loads cause Application not subjects to any thermal explication 	66	Capacity limit	2x DN 50 steel	

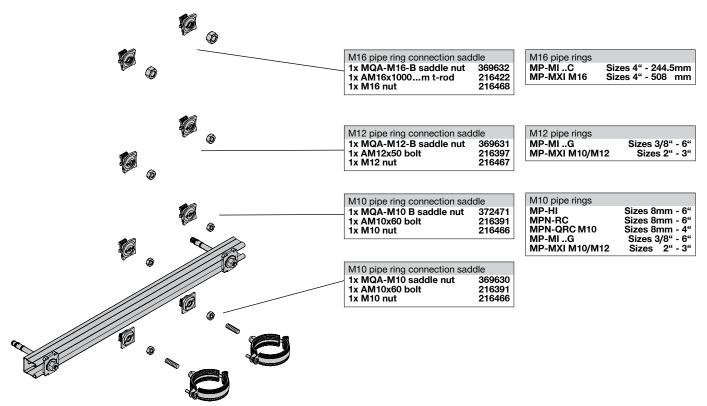
Using all sizes of single channel



Using all sizes of channel



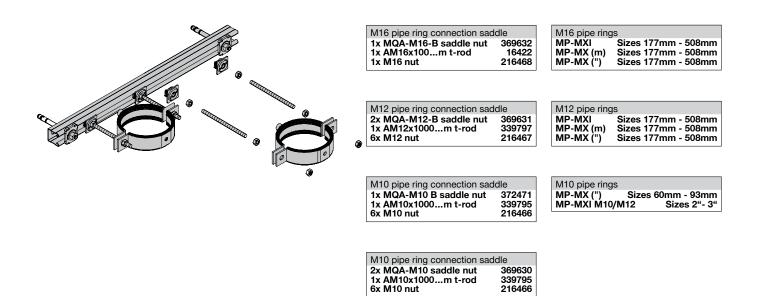
Fastening pipes on wall rails



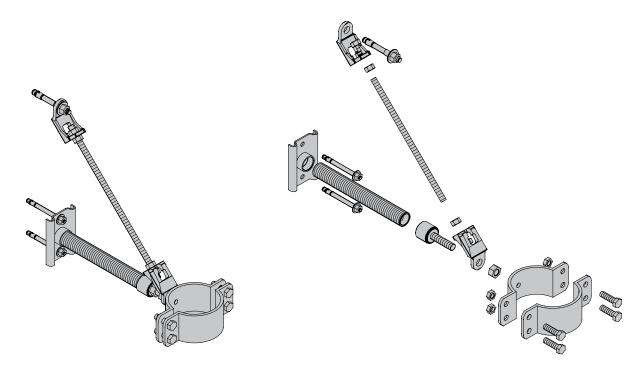
Special solution for fastening pipes on wall rails

10 ³	M16 base plate 37320 1x MFP-GP M16 base plate 37320 2x MQM-M12 wing nut 36962 2x M12x25 hex. screw 21645 1x AM16x1000m t-rod 21642	7 MP-MXI M16 Sizes 4" - 508 mm
	½" heavy-duty 2-hole base plate 1x MFP-GP 1/2" 31031 2x MQM-M12 wing nut 36962 2x M12x25 hex. screw 21645 1x GR-G 1/2"x2000m t-rod 5642	
	3/4" heavy-duty 2-hole base plate 1x MFP-GP 3/4" 31031 2x MQM-M12 wing nut 36962 2x M12x25 hex. screw 21645 1x GR-G 3/4"x2000m t-rod 5642	7 MP-MXI3/4" Sizes 2" - 133m
	1" heavy-duty 2-hole base plate 1x MFP-GP 1" 37261 2x MQM-M12 wing nut 36962 2x M12x25 hex. screw 21645 1x GR-G 1"x2000m thr. tube 5643	7 B
Application description	Application	Product lines Base material
Wall rail	4	MQ System Concrete
General comments		
 Application subject to vertical loads caused by weight of the pi Application not subject to any thermal expansion or any other 3 		

Special solution for fastening pipes on wall rails



Load-bearing fixed points – please refer to heating sub-trade section for more details

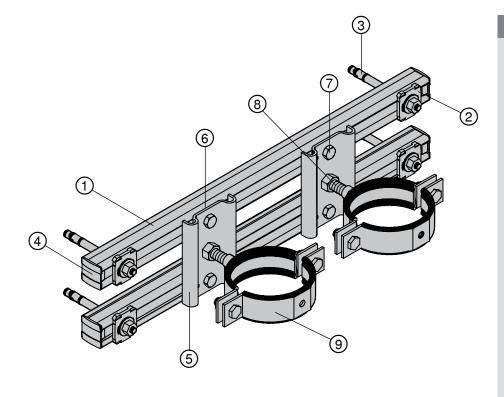


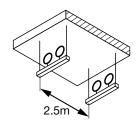
Application description	Application	Product lines	Base material
Wall rail	4	MQ System	Concrete
General comments			
 Application subject to vertical loads caused by weight of the pipes Application not subject to any thermal expansion or any other 3D loads 	66		

Plumbing Application - Wall Rail

Type P-WR2

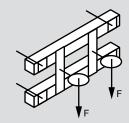
- Limited to max. 2x DN 100 (O.D. 108 mm) steel pipes
- Spacing support distance 2.5 m
- Insulation rubber 20 mm



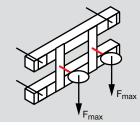


Additional loading capacity limits

This particular case F = 0.44 kN recommended loads Notice: check the limitation below



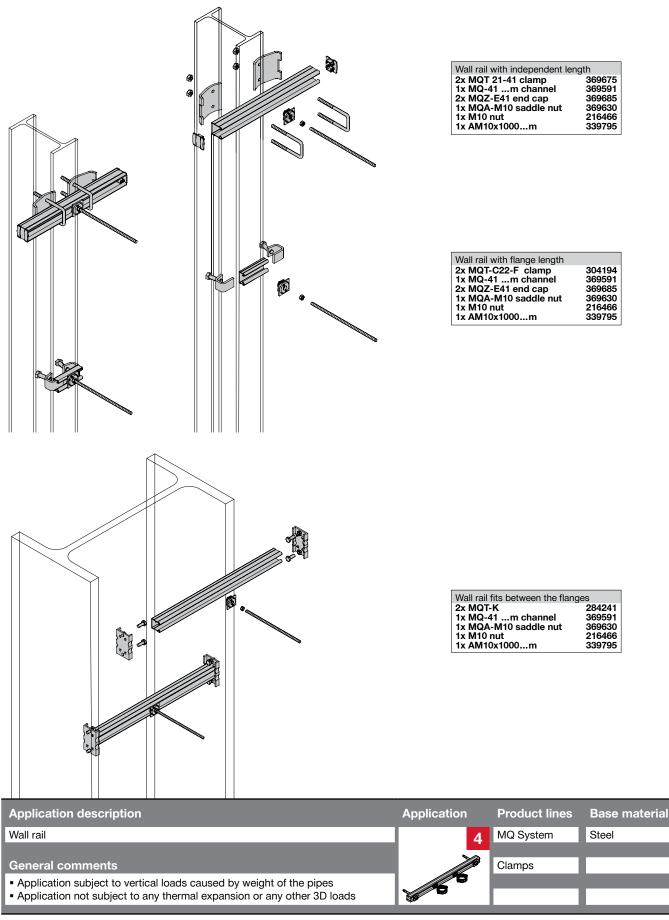
Max. F = Depends on many factors and must be calculated under the particular load combinations using manual approach or with software In this case limiting factor is the M16 threaded rod Fmax = 0.44 kN



Bill of materials						
Reference	Item no.	Description	Piece	Length (m)		
1	369591	MQ-41 3M channel	2	0.9		
2	369680	MQZ-L13 square washer	4	0		
3	371588	HST M12X145/50 stud anchor	4	0		
4	369685	MQZ-E41 plastic end cap	4	0		
5	373203	MFP-GP M16 base plate	2	0		
6	369627	MQM-M12 wing nut	4	0		
7	216458	M12x25 hex. screw	4	0		
8	216422	AM16x1000m threaded rod	2	0.06 m		
9	372229	MP-MXI 4" M16 pipe ring	2	0		

Application description	In PROFIS as	Application		
Plumbing - wall rail	P-WR2	4	Base material	Concrete
General comments		Product line	MQ System	
 Application subject to vertical loads caus Application not subjects to any thermal ex 	66	Capacity limit	2x DN 100 steel	

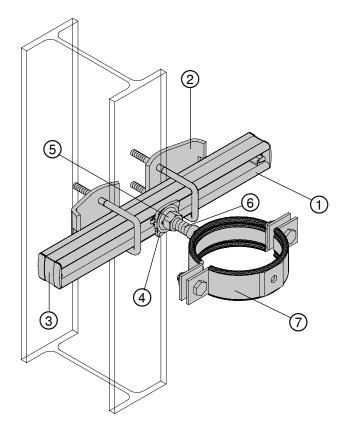
Wall Rail On Steel - Options

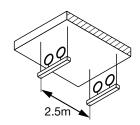


Plumbing Application - Wall Rail

Type P-WR20

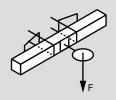
- Limited to max. 1x DN 100 (O.D. 108 mm) steel pipes
- Spacing support distance 2.5 m
- Insulation rubber 20 mm



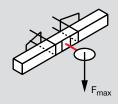




This particular case F= 0.44 kN recommended loads Notice: check the limitation below



Max. F = Depends on many factors and must be calculated for the particular load combinations using the manual approach or with software. In this case the limiting factor is the M16 threaded rod Fmax = 0.44 kN.



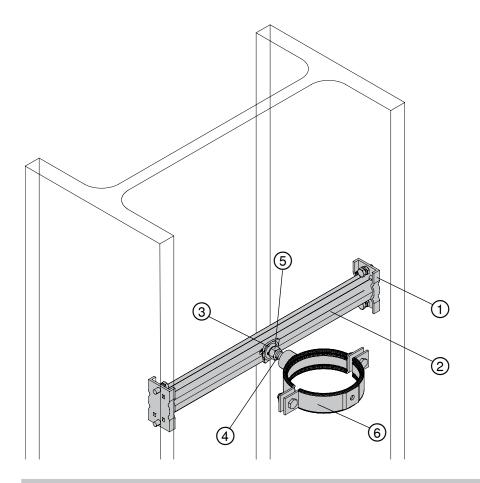
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369591	MQ-41 3M channel	1	0.3 max.
2	369675	MQT 21-41 clamp	2	0
3	369685	MQZ-E41 end cap	2	0
4	369632	MQA-M16 saddle nut	1	0
5	216468	M16 hex. Nut	1	0
6	216422	AM16x1000m thredaded rod	1	0.06
\bigcirc	372229	MP-MXI 4" M16 pipe ring	1	0

Application description	In PROFIS as	Application		
Plumbing - wall rail	P-WR20	4	Base material	Steel
General comments			Product line	MQ System
 Application subject to vertical loads caus Application not subjects to any thermal explication 	66	Capacity limit	1x DN 100 steel	

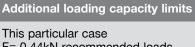
Plumbing Application - Wall Rail

Type P-WR21

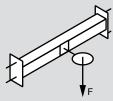
- Limited to max. 1x DN 100 (O.D. 108 mm) steel pipes
- Spacing support distance 2.5 m
- Insulation rubber 20 mm



2.5m



F= 0.44kN recommended loads Notice: check the limitation below



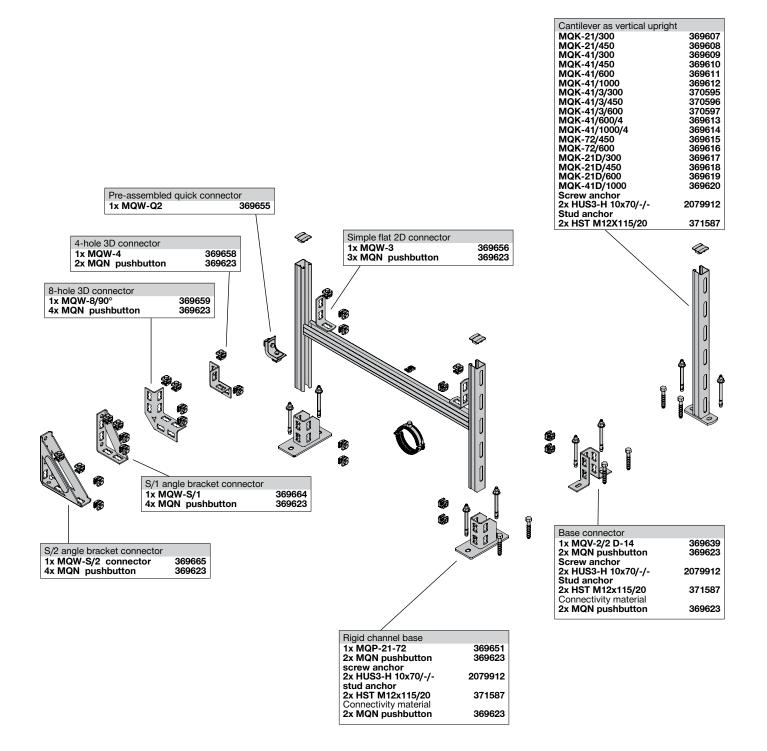
Max. F = 0.44 kN recommended load This application is in most cases limited by the bending moment acting on the threaded rod. Combined shear load and torsion moment acting on the channel can also be an important limiting factor.

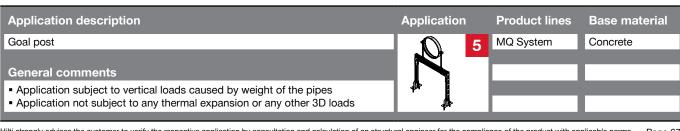


Bill of materials Reference Item no. Description Piece Length (m) 1 284241 MQT-K bracing clamp 1 (pair) 0 2 369591 MQ-41 3m channel max. 0.365 1 369632 MQA-M16 saddle nut 3 1 0 (4) 216422 AM16x1000 threaded rod 1 0.045 5 216468 M16 hex. Nut 1 0 6 372229 MP-MXI 4" M16 pipe ring 1 0

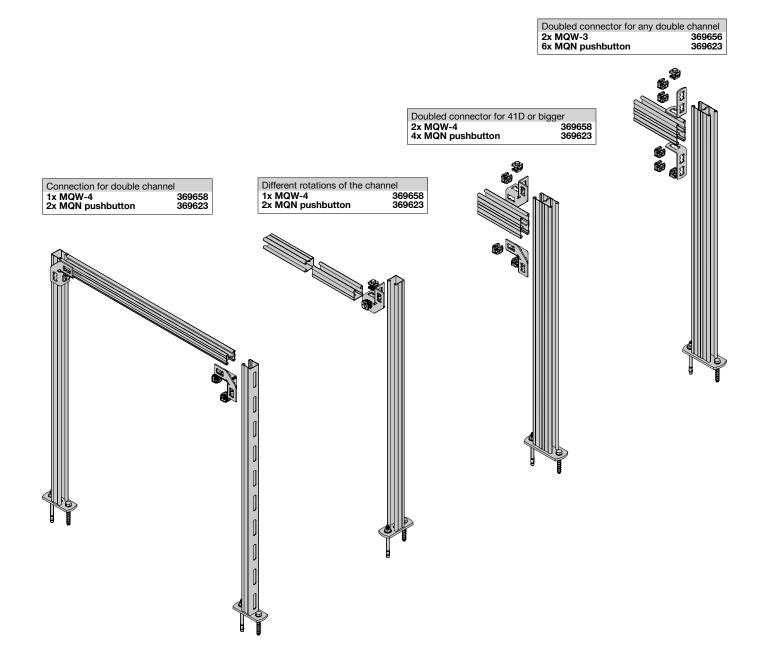
Application description	In PROFIS as	Application		
Plumbing - wall rail	P-WR21	4	Base material	Steel
General comments			Product line	MQ System
 Application subject to vertical loads cause Application not subjects to any thermal explication 		66	Capacity limit	1x DN 100 steel

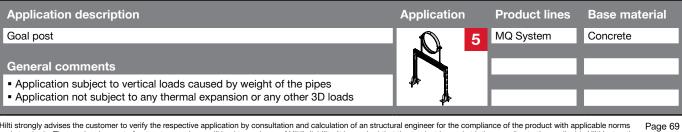
Goal Post Frame On Concrete - Options 1



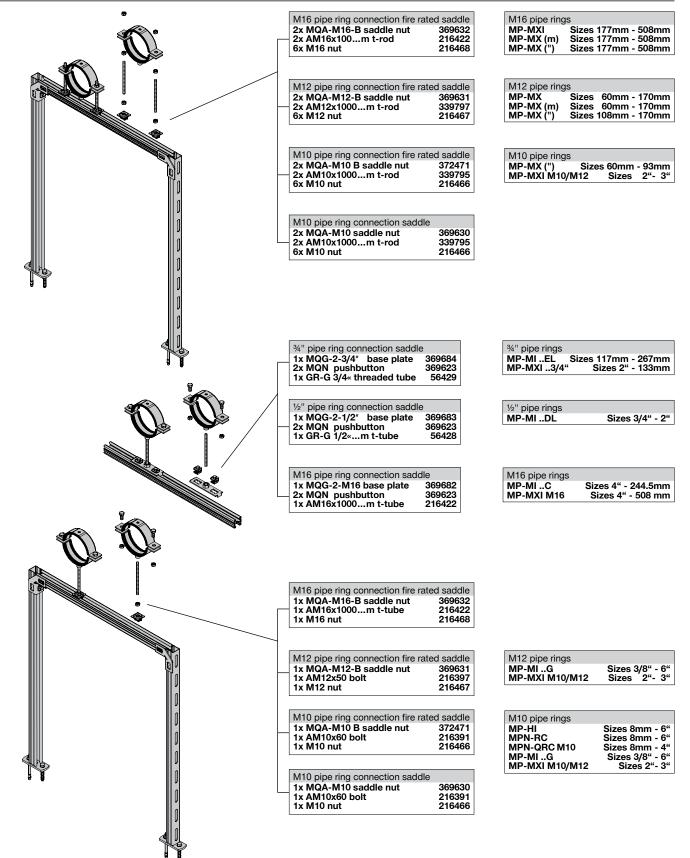


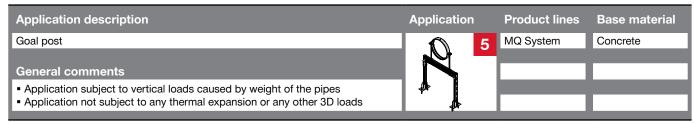
Goal Post Frame On Concrete - Options 2





Goal Post Frame On Concrete - Options 3

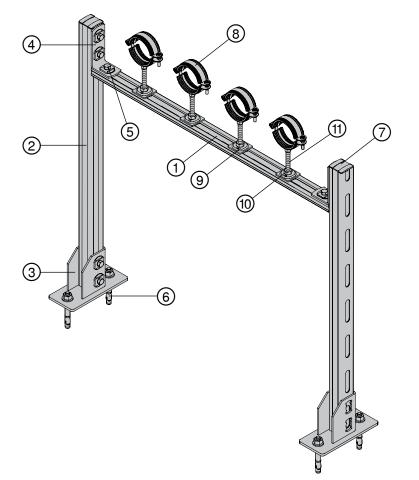


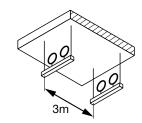


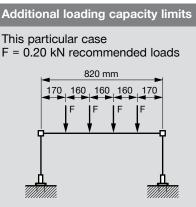
Plumbing Application - Goal Post

Type P-GP1

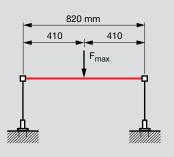
- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm







Max. F = 0.67 kN recommended load



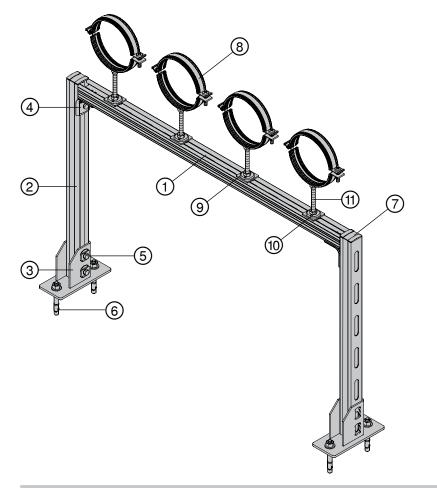
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3m channel	1	0.78
2	369591	MQ-41 3m channel	2	0.78 Depends on distance
3	369651	MQP-21-72 channel base	2	0
4	369656	MQW-3 angle	2	0
5	369623	MQN pushbutton	10	0
6	2004155	HSA M12 20/5/- stud anchor	4	0
\bigcirc	369685	MQZ-E41 plastic end cap	2	0
8	335684	MPN-RC 60/66 A pipe ring	4	0
9	369630	MQA-M10 saddle nut	4	0
10	216466	M10 hex. nut	4	0
(1)	216392	AM 10x80 threaded bolt	4	0

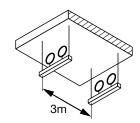
Application description	In PROFIS as	Application		
Plumbing - goal post	P-GP1	5	Base material	Concrete
General comments		Product line	MQ System	
 Application subject to vertical loads cause Application not subjects to any thermal explication 		Capacity limit	4 x DN 50 steel	

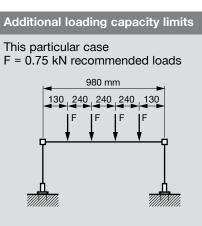
Plumbing Application - Goal Post

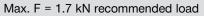
Type P-GP2

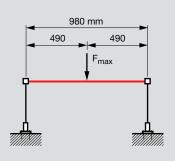
- Limited to max. 4x DN 125 (O.D. 133 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm











Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369601	MQ-21 D 3M channel	1	0.94
2	369591	MQ-41 3M channel	2	0.62 Depends on distance
3	369651	MQP-21-72 channel base	2	0
4	369655	MQW-Q2 pre-assembled angle	2	0
5	369623	MQN pushbutton	4	0
6	2004155	HSA M12 20/5/- stud anchor	4	0
\bigcirc	369685	MQZ-E41 plastic end cap	2	0
8	335702	MPN-RC 133 B pipe ring	4	0
9	369630	MQA-M10 saddle nut	4	0
10	216466	M10 hex. nut	4	0
(1)	216392	AM10x80 threaded bolt	4	0

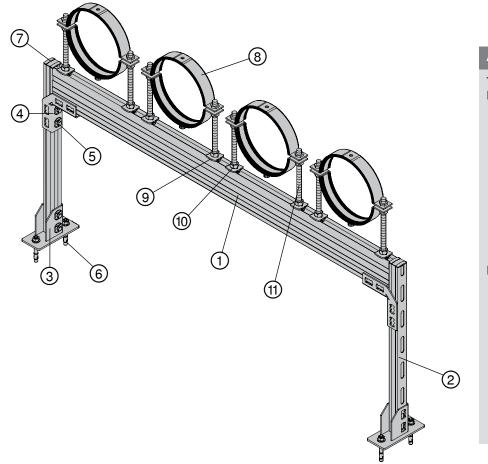
Application description	In PROFIS as	Application		
Plumbing - goal post	P-GP2	5	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads cause Application not subjects to any thermal ex 		Capacity limit	4 x DN 125 steel	

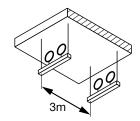
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilt Instruction For Use and within the application limits specified in the Hilti's Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Plumbing Application - Goal Post

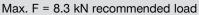
Type P-GP3

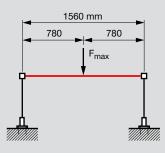
- Limited to max. 4x DN 200 (O.D. 219.1 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 40 mm





Additional loading capacity limits This particular case F = 2.02 kN recommended loads 1560 mm 1560 mmF = F F F F





Bill of materials					
Reference	Item no.	Description	Piece	Length (m)	
1	369605	MQ-52-72 D 6M channel	1	1.52	
2	369591	MQ-41 3M channel	2	0.66 Depends on distance	
3	369651	MQP-21-72 channel base	2	0	
4	369659	MQW-8/90 8-hole angle	2	0	
5	369623	MQN pushbutton	12	0	
6	2004155	HSA M12 20/5/- stud anchor	4	0	
\bigcirc	369685	MQZ-E41 plastic end cap	2	0	
8	372238	MP-MXI 219 M16 pipe ring	4	0	
9	369632	MQA-M16-B saddle nut	8	0	
10	216468	M16 hex nut	8	0	
(1)	216422	AM16x1000 threaded rod	8	0.25	

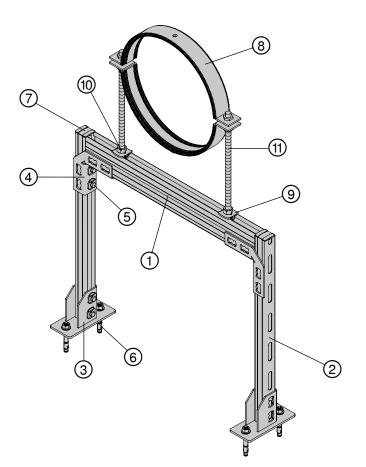
Application description	In PROFIS as	Application		
Plumbing - goal post	P-GP3	5	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads cause 	d by weight of the pipes			
 Application not subjects to any thermal ex 	pansion or any other 3D loads		Capacity limit	4 x DN 200 steel

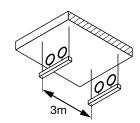
Page 74 Hiti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hiti's liability. It is required that the product is used strictly according to the applicable Hiti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

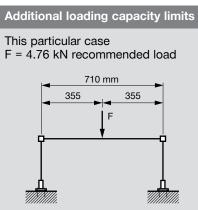
Plumbing Application - Goal Post

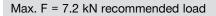
Type P-GP4

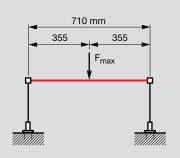
- Limited to max. 1x DN 350 (O.D. 355.6 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm











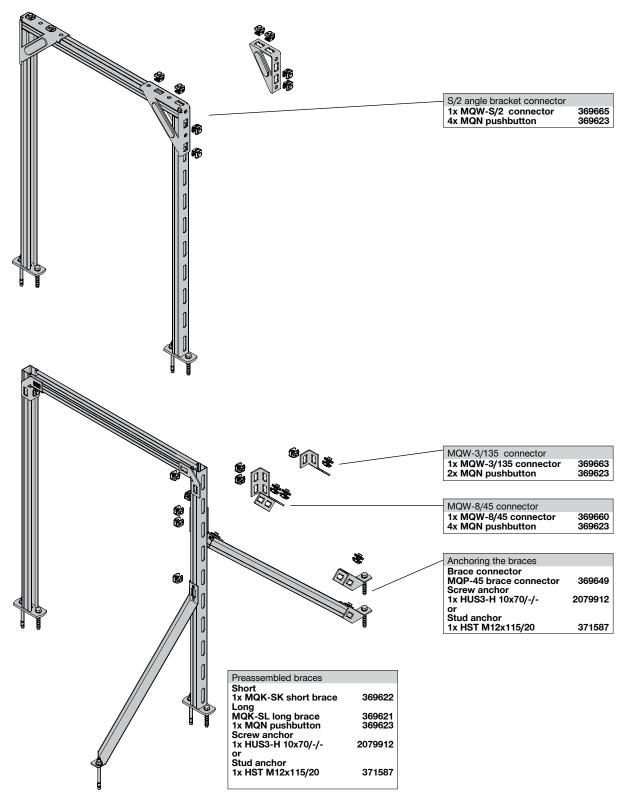
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369603	MQ-41 D 3M channel	1	0.67
2	369591	MQ-41 3M channel	2	0.64 Depends on distance
3	369651	MQP-21-72 channel base	2	0
4	369659	MQW-8/90 8-hole angle	2	0
5	369623	MQN pushbutton	12	0
6	2004155	HSA M12 20/5/- stud anchor	4	0
\bigcirc	369685	MQZ-E41 plastic end cap	2	0
8	372244	MP-MXI 355 M16 pipe ring	1	0
9	369632	MQA-M16-B saddle nut	2	0
10	216468	M16 hex. nut	2	0
(1)	216422	AM16x1000 threaded rod	2	0.36

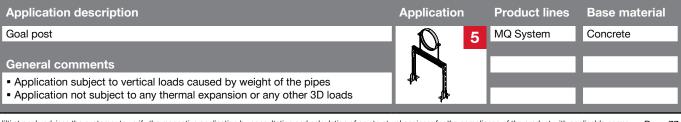
Application description	In PROFIS as	Application		
Plumbing - goal post	P-GP4	5	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads cause Application not subjects to any thermal ex 			Capacity limit	1 x DN 350 steel

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilt Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Goal Post Frame On Concrete - Options 4

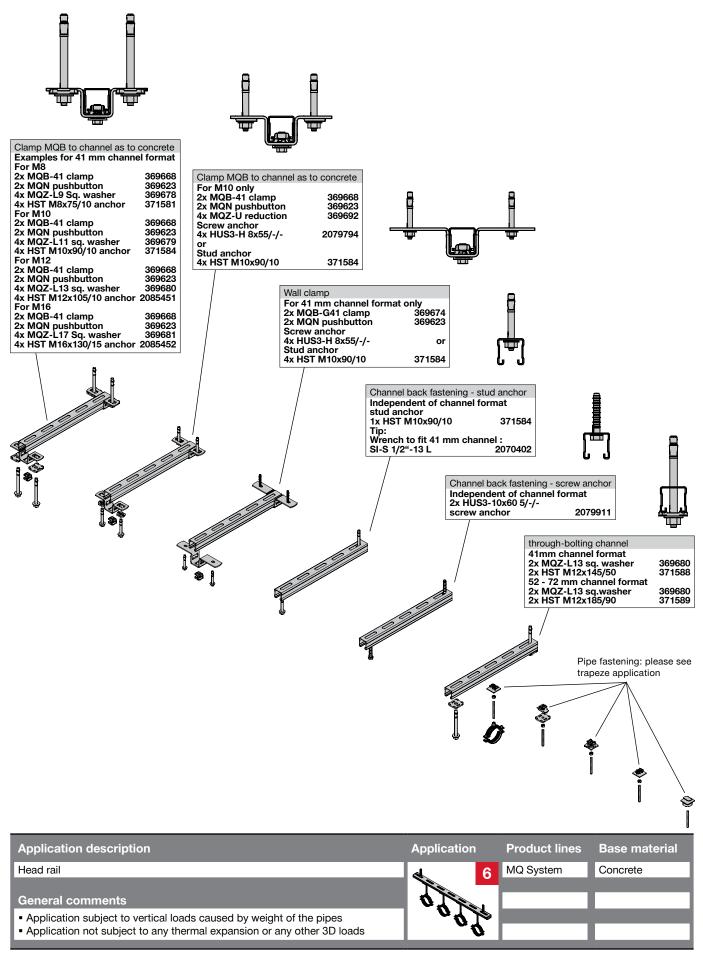
Stiffening options





Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

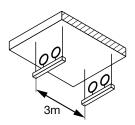
Head Rail On Concrete - Options

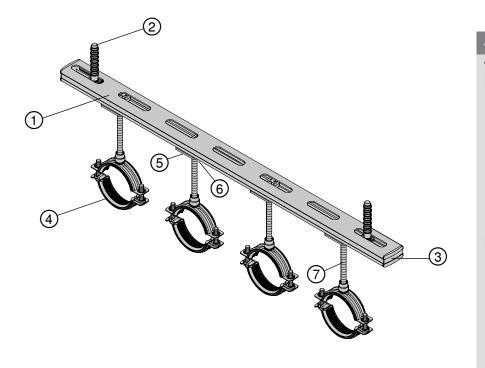


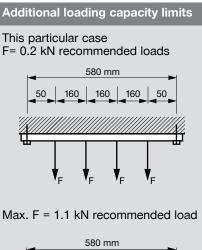
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

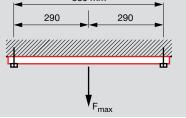
Type P-HR1

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm









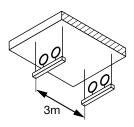
Bill of materials	Bill of materials					
Reference	Item no.	Description	Piece	Length (m)		
1	369584	MQ-21 3M channel	1	0.68		
2	2079911	HUS3-10x60 5/-/- screw anchor	2	0		
3	370598	MQZ-E21 plastic end cap	2	0		
4	386411	MP-HI 59-66 M8/M10 pipe ring	4	0		
5	369629	MQA-M8 saddle nut	4	0		
6	216465	M8 hex. Nut	4	0		
7	216385	AM8x100 threaded bolt	4	0		

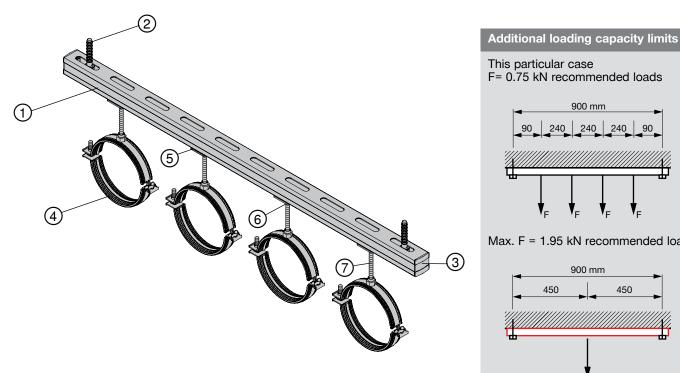
Application description	In PROFIS as	Application		
Plumbing - head rail	P-HR1	et 6	Base material	Concrete
General comments			Product line	MQ System
Application subject to vertical loads causApplication not subjects to any thermal e	, , , ,	000	Capacity limit	4 x DN 50 steel

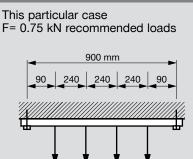
Page 80 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-HR2

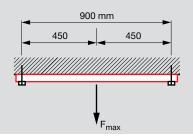
- Limited to max. 4x DN 125 (O.D. 133 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm







Max. F = 1.95 kN recommended load



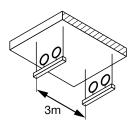
Bill of materials	6			
Reference	Item no.	Description	Piece	Length (m)
1	369591	MQ-41 3M channel	1	1.0
2	2079911	HUS3-10x60 5/-/- screw anchor	2	0
3	369685	MQZ-E41 plastic end cap	2	0
4	335702	MPN-RC 133 B pipe ring	4	0
5	369629	MQA-M8 saddle nut	4	0
6	216465	M8 hex. Nut	4	0
\overline{O}	216385	AM8x100 threaded bolt	4	0

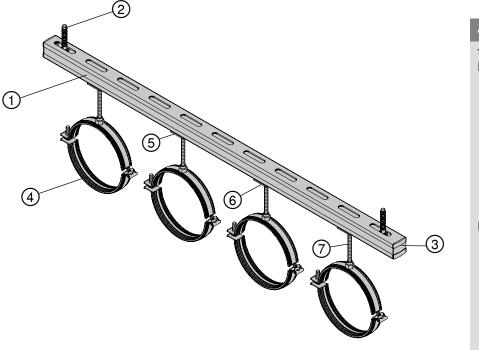
Application description	In PROFIS as	Application		
Plumbing - head rail	P-HR2	a 6	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads cause 	ed by weight of the pipes	60		
 Application not subjects to any thermal ex 	kpansion or any other 3D loads	0	Capacity limit	4 x DN 125 steel

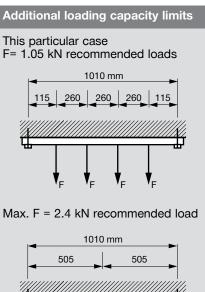
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Type P-HR3

- Limited to max. 4x DN 150 (O.D. 159 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm







F_{max}

Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369596	MQ-41/3 3M channel	1	1.11
2	2079911	HUS3-10x60 5/-/- screw anchor	2	0
3	369685	MQZ-E41 plastic end cap	2	0
4	335706	MPN-RC 160 B pipe ring	4	0
5	369629	MQA-M8 saddle nut	4	0
6	216465	M8 hex. Nut	4	0
\overline{O}	216385	AM8x100 threaded bolt	4	0

Application description	In PROFIS as	Application		
Plumbing - head rail	P-HR3	ه 6	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads caus Application not subjects to any thermal end 	, , ,	00%	Capacity limit	4 x DN 150 steel

Page 82 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

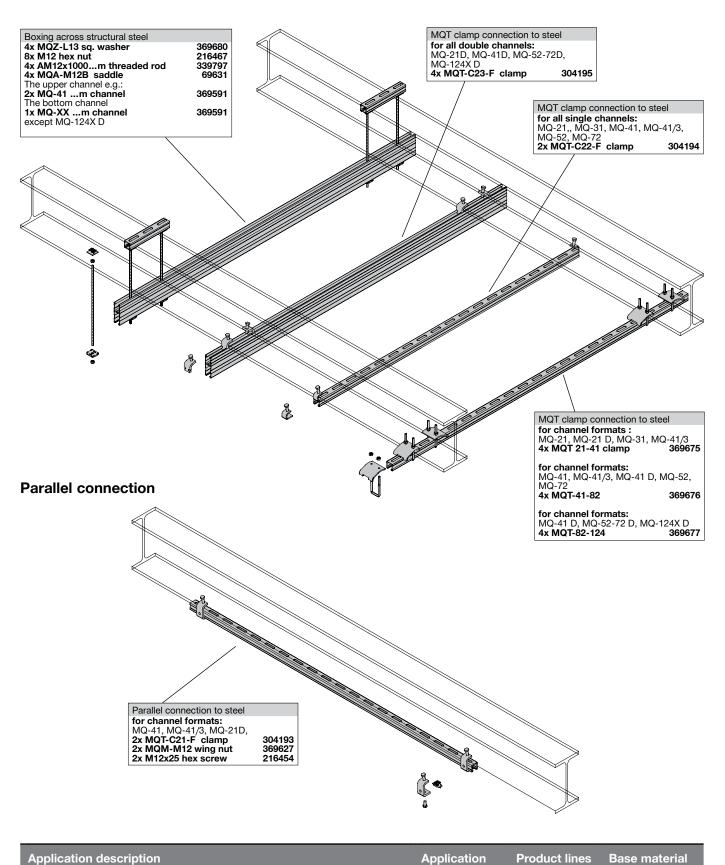
Head rail

General comments

Application subject to vertical loads caused by weight of the pipes

Head Rail On Steel - Options

Cross connection



Application not subject to any thermal expansion or any other 3D loads
 Application not subject to any thermal expansion or any other 3D loads
 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

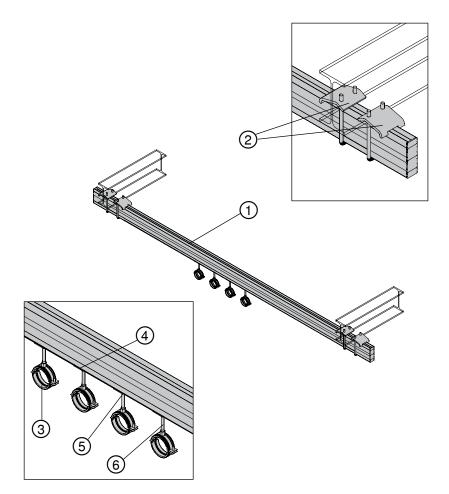
MQ System

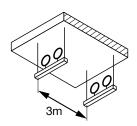
6

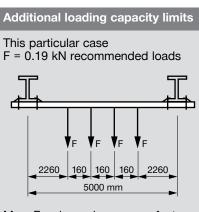
Steel

Type P-HR20

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm







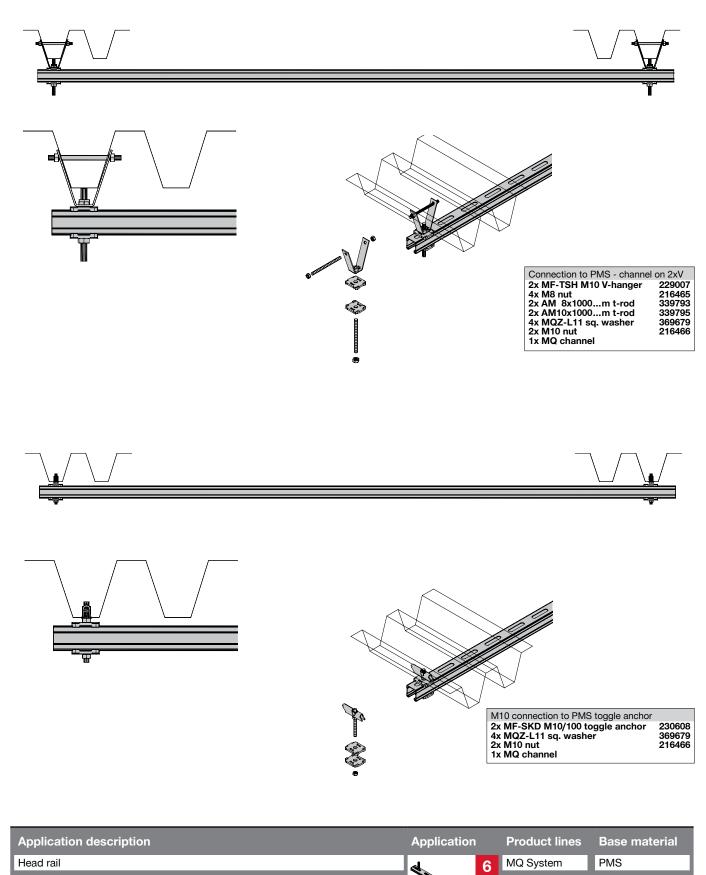
Max. F = depends on many factors and must be calculated for the particular load combinations either manually or with the aid of Hilti PROFIS Installation.

Bill of materia	ls			
Reference	Item no.	Description	Piece	Length (m)
1	369606	MQ-124X D 6M channel	1	5.2
2	369677	MQT-82-124 beam clamp	4	0
3	335683	MPN-RC 2" A pipe ring	4	0
4	369629	MQA-M8 saddle nut	4	0
5	216465	M8 hex. Nut	4	0
6	339793	AM8x1000 threaded rod	4	0

Application description	In PROFIS as	Application		
Plumbing - head rail	P-HR20	et 6	Base material	Steel
General comments		0	Product line	MQ System
 Application subject to vertical loads cause 	d by weight of the pipes	440		
 Application not subjects to any thermal ex 	0~	Capacity limit	4 x DN 50 steel	

Page 84 Hiti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hiti's liability. It is required that the product is used strictly according to the applicable Hiti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Head Rail On Profiled Metal Sheet - Options



General comments

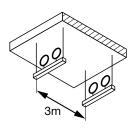
Application subject to vertical loads caused by weight of the pipes

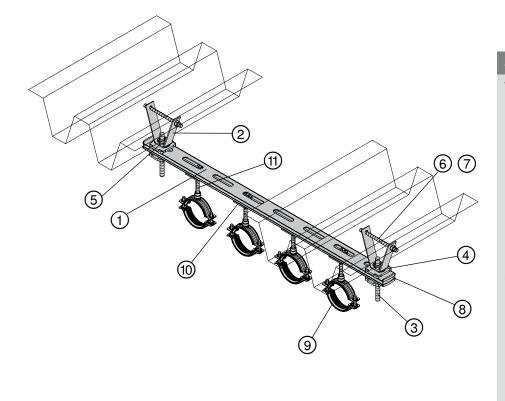
Application not subject to any thermal expansion or any other 3D loads

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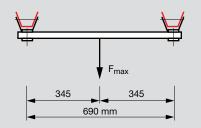
Type P-HR40

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





Max. F = always depends on the spot loading capacity of the PMS, typically 0.6 - 0.8 kN



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3M channel	1	0.79
2	229007	MF-TSH M10 V-hanger	2	0
3	216393	AM10x100 threaded bolt	2	0.10
4	369679	MQZ-L11 sq. washer	4	0
5	216466	M10 hex. Nut	2	0
6	2063165	M8x120 4.8 hex. Screw	2	0
7	216465	M8 nut	6	0
8	370598	MQZ-E21 plastic end cap	2	0
9	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
10	369629	MQA-M8 saddle nut	4	0
(1)	216385	AM8x100 threaded bolt	4	0

 Application description
 In PROFIS as
 Application

 Plumbing - head rail
 6
 Base material
 PMS

 General comments
 Product line
 MQ System

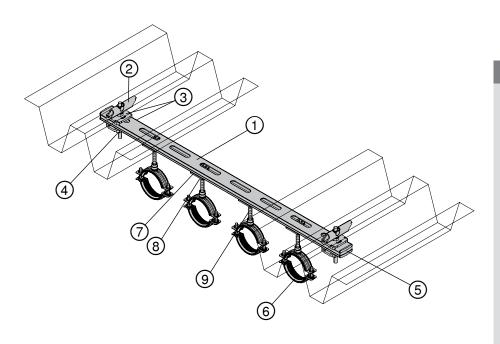
 • Application not subject to vertical loads caused by weight of the pipes
 Product line
 MQ System

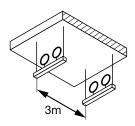
 • Application not subjects to any thermal expansion or any other 3D loads
 Capacity limit
 4 x DN 50 steel

Page 86 Hiti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hiti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

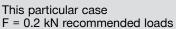
Type P-HR41

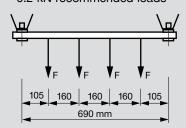
- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm



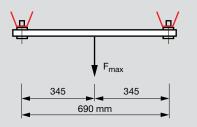


Additional loading capacity limits





Max. F = always depends on the spot loading capacity of the PMS, typically 0.6 - 0.8 kN



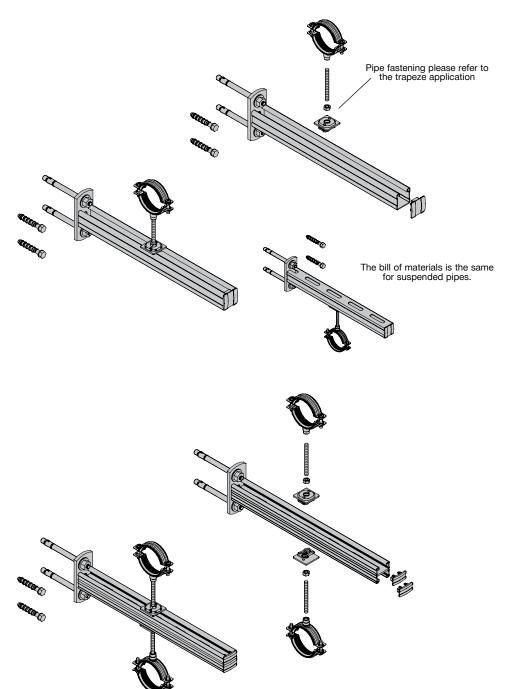
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369584	MQ-21 3M channel	1	0.79
2	230608	MF-SKD M10/100 toggle anchor	2	0
3	369679	MQZ-L11 sq. washer	4	0
4	216466	M10 hex. Nut	2	0
5	370598	MQZ-E21 plastic end cap	2	0
6	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
\bigcirc	369629	MQA-M8 saddle nut	4	0
8	216465	M8 hex. nut	4	0
9	216385	AM8x100 threaded bolt	4	0

Application description	In PROFIS as	Application		
Plumbing - head rail		d 6	Base material	PMS
General comments			Product line	MQ System
 Application subject to vertical loads cause 	600			
 Application not subjects to any thermal explicit explinexplicit explicit explicit explicit explicit explicit explici	pansion or any other 3D loads	0	Capacity limit	4 x DN 50 steel

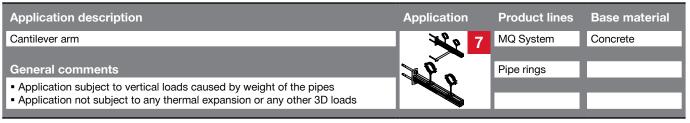
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Cantilever Arm On Concrete - Options 1

Single and double brackets



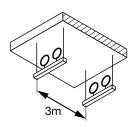
Double brackets	
MQK-21D/300	369617
MQK-21D/450	369618
MQK-21D/600	369619
MQK-41D/1000	369620
Screw anchor	
2x HUS3-H 10x70/-/-	2079912
Stud anchor	
2x HST M12X115/20	371587

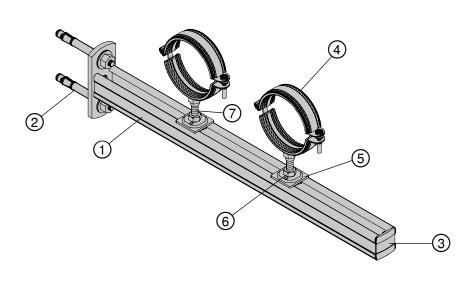


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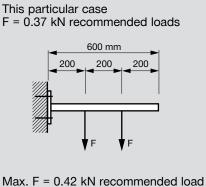
Type P-CA1

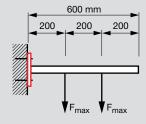
- Limited to max. 2x DN 80 (O.D. 89 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





Additional loading capacity limits





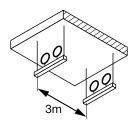
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369611	MQK-41/600 bracket	1	0
2	371587	HST M12X115/20 stud anchor	2	0
3	369685	MQZ-E41 end cap	1	0
4	335692	MPN-RC 3" B pipe ring	2	0
5	369630	MQA-M10 saddle nut	2	0
6	216466	M10 hex. nut	2	0
\bigcirc	216393	AM10x100 threaded bolt	2	0

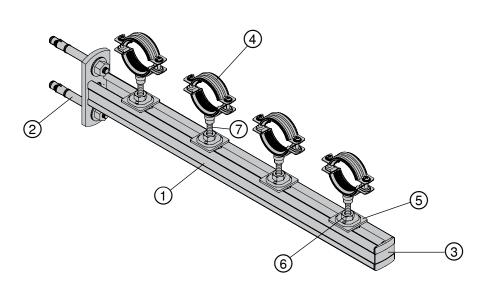
Application description	In PROFIS as	Application		
Plumbing - cantilever arm	P-CA1	× 0 7	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads cause 	ed by weight of the pipes			
 Application not subjects to any thermal ex 	pansion or any other 3D loads		Capacity limit	2 x DN 80 steel

Page 90 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

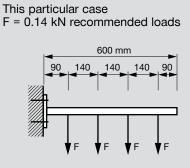
Type P-CA2

- Limited to max. 2x DN 40 (O.D. 48.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm

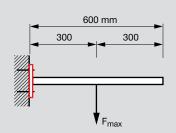




Additional loading capacity limits



Max. F = 0.84 kN recommended load



Bill of materia	als			
Reference	Item no.	Description	Piece	Length (m)
1	369611	MQK-41/600 bracket	1	0
2	371587	HST M12X115/20 stud anchor	2	0
3	369685	MQZ-E41 end cap	1	0
4	386409	MP-HI 45-52 M8/M10 pipe ring	4	0
5	369629	MQA-M8 saddle nut	4	0
6	216465	M 8 hex. Nut	4	0
7	216382	AM8x60 threaded bolt	4	0

Application description	In PROFIS as	Application		
Plumbing - cantilever arm	P-CA2	× 20 7	Base material	Concrete
General comments) p	Product line	MQ System
 Application subject to vertical loads cause Application not subjects to any thermal ex 		Capacity limit	4 x DN 40 steel	

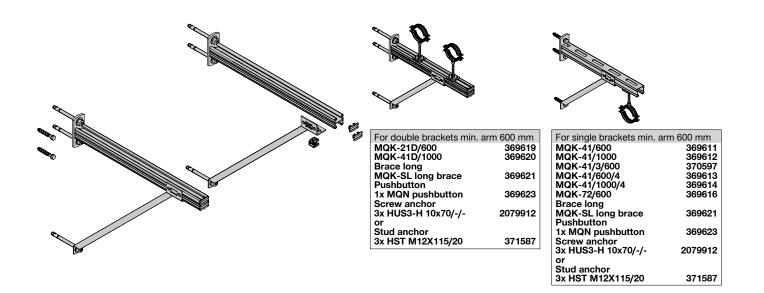
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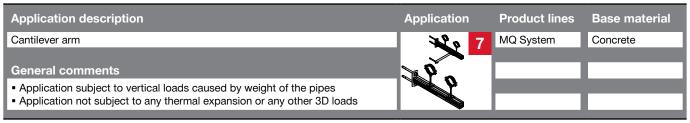
Cantilever Arm On Concrete - Options 2

Bracket with short pre-assembled brace

00		
For double brackets min. arm 450 mm MQK-21D/450 369618 MQK-21D/600 369619 MQK-41D/1000 369620 Brace short MQK-SK short brace 369622 Pushbutton 1x MQN pushbutton 369623 Screw anchor 3x HUS3-H 10x70/-/- 2079912 or Stud anchor 3x HST M12X115/20 371587	MQK-41/450 369 MQK-41/600 369 MQK-41/1000 369 MQK-41/3/450 370 MQK-41/3/450 370 MQK-41/3/600 370 MQK-41/100/4 369 MQK-41/1000/4 369 MQK-72/450 369 MQK-72/600 369 Brace short MQK-SK short brace MQK-SK short brace 369	608 610 611 596 597 613 614 615 616 622 623 9912

Bracket with long pre-assembled brace

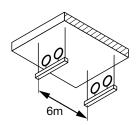


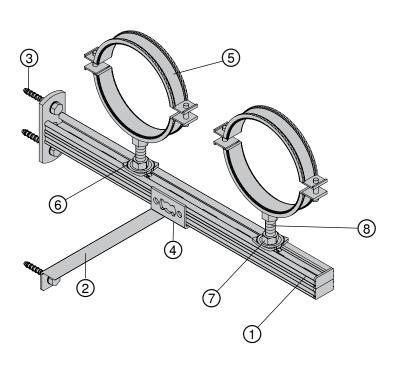


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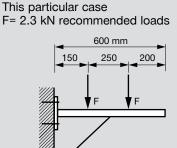
Type P-CA10

- Limited to max. 2x DN 150 (O.D. 159 mm) steel pipes
- Spacing support distance 6.0 m
- Insulation rubber 20 mm

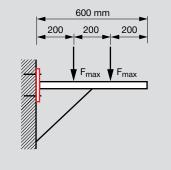




Additional loading capacity limits



Max. F = 2.39 kN recommended load



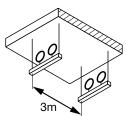
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369619	MQK-21 D/600 cantilever arm	1	0
2	369621	MQK-SL short brace	1	0
3	2079912	HUS3-H 10x70/-/- screw anchor	3	0
4	369623	MQN pushbutton	1	0
5	229087	MP-MI 159 C pipe ring	2	0
6	369632	MQA-M16 saddle nut	2	0
7	216468	M16 hex. Nut	2	0
8	216422	AM16x1000 threaded rod	2	0.06

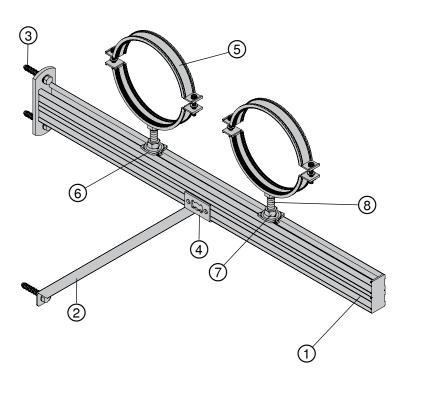
Application description	In PROFIS as	Application		
Plumbing - cantilever arm	P-CA10	× 20 7	Base material	Concrete
			-	
General comments			Product line	MQ System
 Application subject to vertical loads cause 				
 Application not subjects to any thermal end 	expansion or any other 3D loads		Capacity limit	2x DN 150 steel

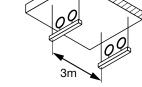
Page 94 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-CA11

- Limited to max. 2x O.D. 193.7 mm steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm

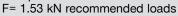


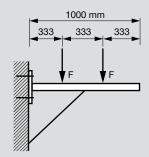




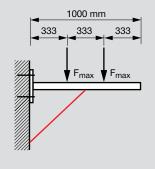
Additional loading capacity limits

This particular case





Max. F = 1.69 kN recommended load



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369620	MQK-41 D/1000 cantilever arm	1	0
2	369621	MQK-SL brace – long	1	0
3	2079912	HUS3-H 10x70/-/- screw anchor	3	0
4	369623	MQN pushbutton	1	0
5	20892	MP-MI 193.7 C pipe ring	2	0
6	369632	MQA-M16 saddle nut	2	0
\bigcirc	216468	M16 hex. Nut	2	0
8	216422	AM16x1000 threaded rod	2	0.06

Application description	In PROFIS as	Application		
Plumbing - cantilever arm	P-CA11	X p 7	Base material	Concrete
General comments			Product line	MQ System
 Application subject to vertical loads caused 	d by weight of the pipes			
 Application not subjects to any thermal exp 	pansion or any other 3D loads		Capacity limit	2x O.D. 193 mm

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG. Page 95

Cantilever Arm On Concrete - Options 3

Pre-welded brackets with assembled brace



Assembled brace for pre-asse bracket with min. arm 300 mm	
MQK-21D/300	369617
MQK-21D/450	369618
MQK-21D/600	369619
MQK-41D/1000	369620
	309020
Base connector bottom	
MQP-45	369649
Upper connector	
MQW-8/45	369660
Brace created from 41mm cha	annel
format e.g.	
MQ-41 3mm channel	369591
Pushbuttons	
4x MQN pushbutton	369623
Screw anchor	000020
	2079912
3x HUS3-H 10x70/-/-	20/9912
or	
Stud anchor	
3x HST M12x115/20	371587

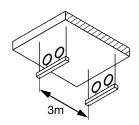
		prace for pre-assembled min. arm 450 mm
	MQK-21D/4	50 369
	MQK-21D/0 MQK-41D/1	000 369
	Brace create format e.g.	ed from 41mm channel
	MQ-41 3m.	m channel 369
	2x MQP-G	oper connector 369
	Pushbutton: 4x MQN pu	shbutton 369
•	4X MQN pu Upper const X MQN M 2X MQN M	ection to channel 12 wing nut 369
	2x M 12x25	screw 216
	B Screw anch B 4x HUS3-H	
	fi Stud anchor	
	4x HST M12	
Series and the series of the s		
A DEL		

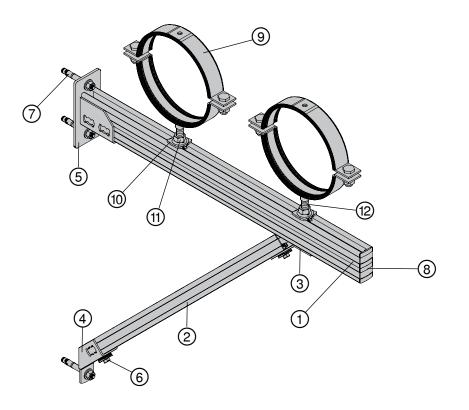
Application	Product lines	Base material
× 2 7	MQ System	Concrete
		MQ System Image: System Image: System

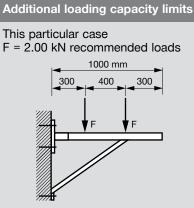
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-CA12

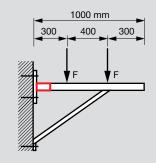
- Limited to max. 2x DN 200 (O.D. 219.1 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm







Max. F = 2.1 kN recommended load

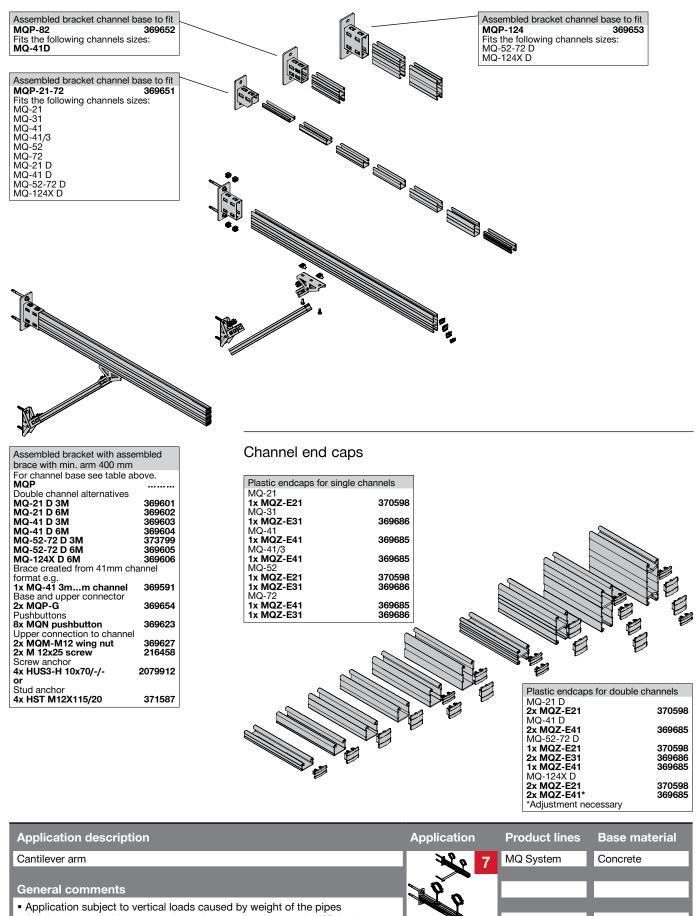


Item no.	Description	Piece	Length (m)
369603	MQ-41 D 3M channel	1	0.89
369592	MQ-41 6M channel	1	0.87
369657	MQW-3/45 angle	1	0
369649	MQP-45 brace support	1	0
369651	MQP-21-72 channel base	1	0
369623	MQN push button	6	0
371587	HST M12X115/20 stud anchor	3	0
369685	MQZ-E41 plastic end caps	2	0
372238	MP-MXI 219 M 16	2	0
369632	MQA-M16 saddle nut	2	0
216468	M16 hex. Nut	2	0
216422	AM16x1000 threaded rod	2	0.05
	369603 369592 369657 369649 369651 369623 371587 369685 372238 369632 216468	369603MQ-41 D 3M channel369592MQ-41 6M channel369593MQW-3/45 angle369657MQW-3/45 brace support369651MQP-21-72 channel base369653MQP push button371587HST M12X115/20 stud anchor369685MQZ-E41 plastic end caps372238MP-MXI 219 M 16369632MQA-M16 saddle nut216468M16 hex. Nut	369603 MQ-41 D 3M channel 1 369592 MQ-41 6M channel 1 369657 MQW-3/45 angle 1 369649 MQP-45 brace support 1 369651 MQP-21-72 channel base 1 369623 MQN push button 6 371587 HST M12X115/20 stud anchor 3 369685 MQZ-E41 plastic end caps 2 372238 MP-MXI 219 M 16 2 369632 MQA-M16 saddle nut 2 216468 M16 hex. Nut 2

Application description	In PROFIS as	Application		
Plumbing - cantilever arm	P-CA12	X p 7	Base material	Concrete
General comments		JP o	Product line	MQ System
 Application subject to vertical loads cause 				
 Application not subjects to any thermal ex 	pansion or any other 3D loads		Capacity limit	2 x DN 200 steel

Page 98 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

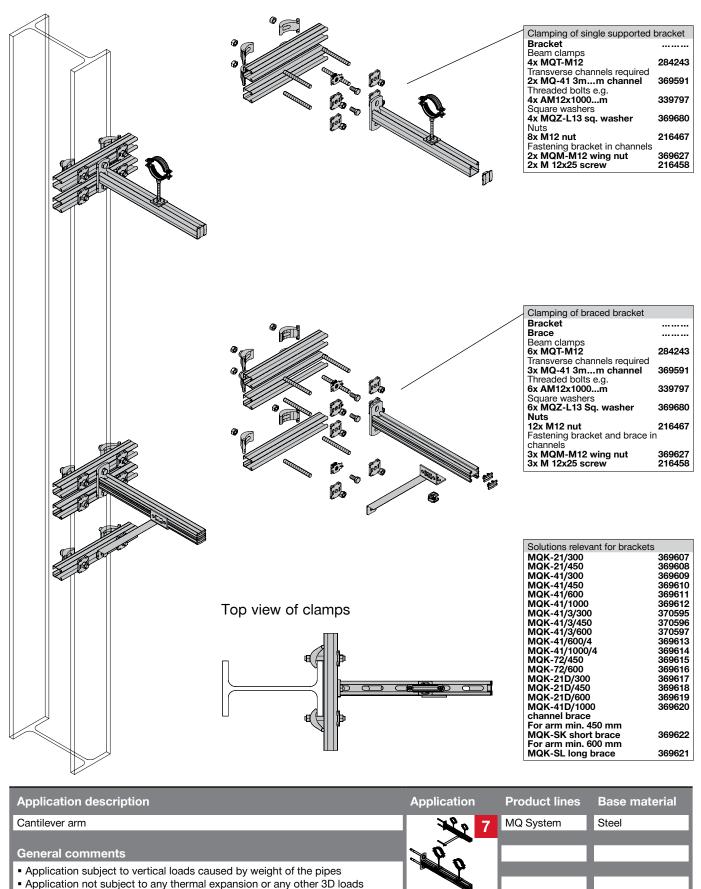
Cantilever Arm On Concrete - Options 4



Application not subject to any thermal expansion or any other 3D loads

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

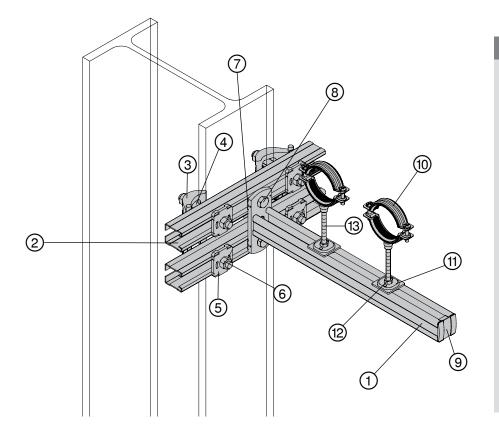
For all brackets with a base plate height of 125 mm or more and distance between mounting holes of 80 mm or more

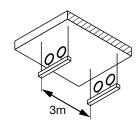


Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 101 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevance of the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

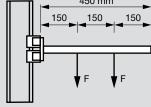
Type P-CA20

- Limited to max. 2x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm

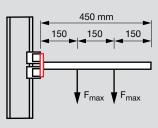




Additional loading capacity limits This particular case F = 0.2 kN recommended loads 450 mm150 + 150 + 150



Max. F = 0.56 kN recommended load

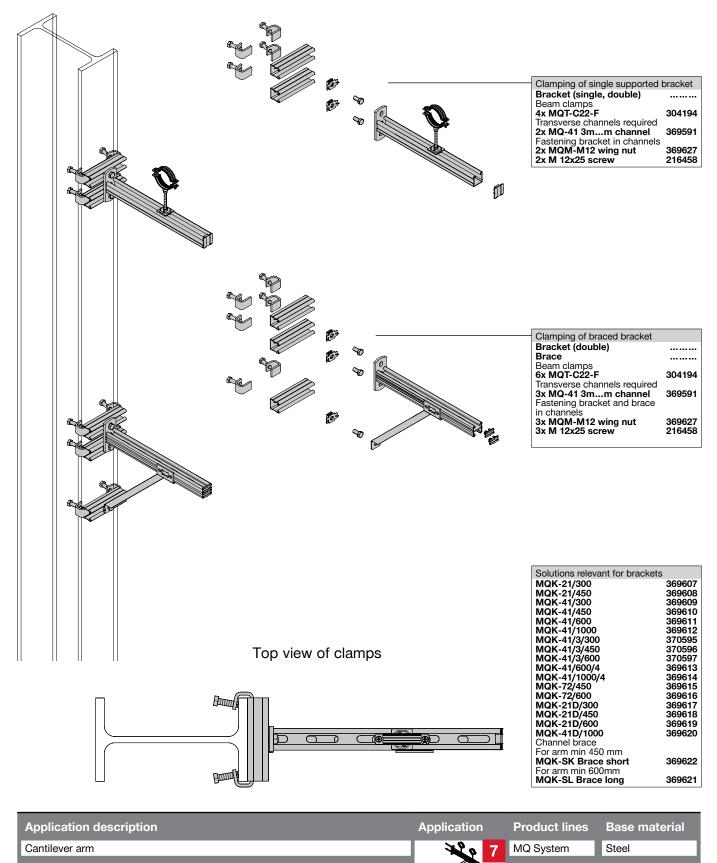


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369610	MQK-41/450 bracket	1	0
2	369591	MQ-41 3m channel	2	0.3 max.
3	284243	MQT-M12 beam clamp	4	0
4	339797	AM12x1000 threaded rod	4	0.1
5	369680	MQZ-L13 square washer	4	0
6	216467	M12 hex. Nut	8	0
7	369627	MQM-M12 wing nut	2	0
8	216458	M 12x25 screw	2	0
9	369685	MQZ-E41 end cap	5	0
10	386409	MP-HI 45-52 M8/M10 pipe ring	2	0
(1)	369629	MQA-M8 saddle nut	2	0
12	216465	M 8 hex. Nut	2	0
13	216382	AM8x60 threaded bolt	2	0

Application description	In PROFIS as	Application		
Plumbing - cantilever arm	P-CA20	20 7	Base material	Steel
General comments			Product line	MQ System
General comments			Floduct line	MQ System
 Application subject to vertical loads caus 				
 Application not subjects to any thermal e 	xpansion or any other 3D loads		Capacity limit	2 x DN 50 steel

Page 102 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

For all brackets



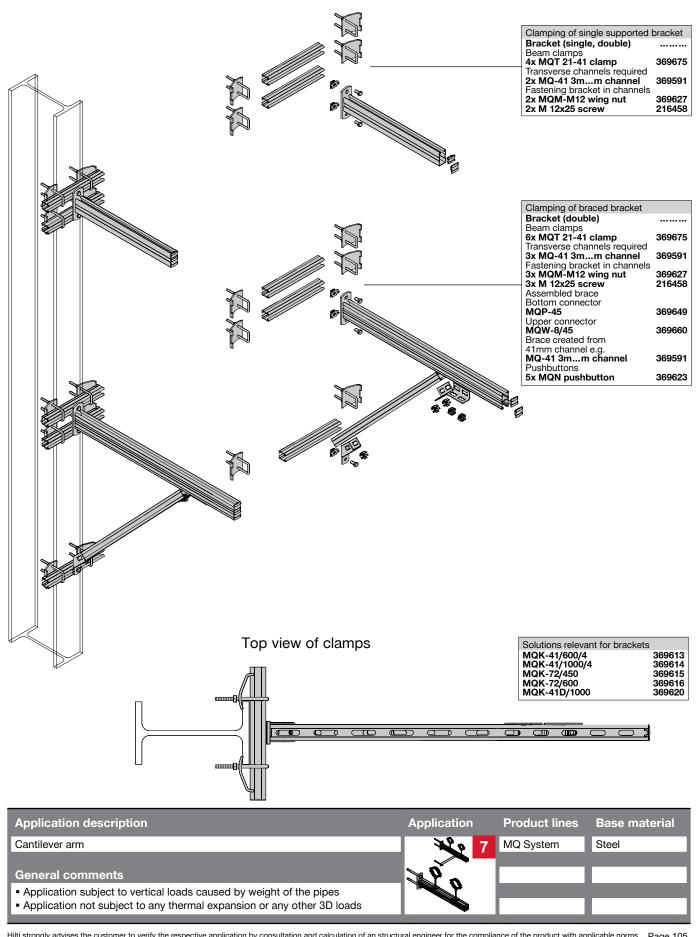
General comments

Application subject to vertical loads caused by weight of the pipes

Application not subject to any thermal expansion or any other 3D loads

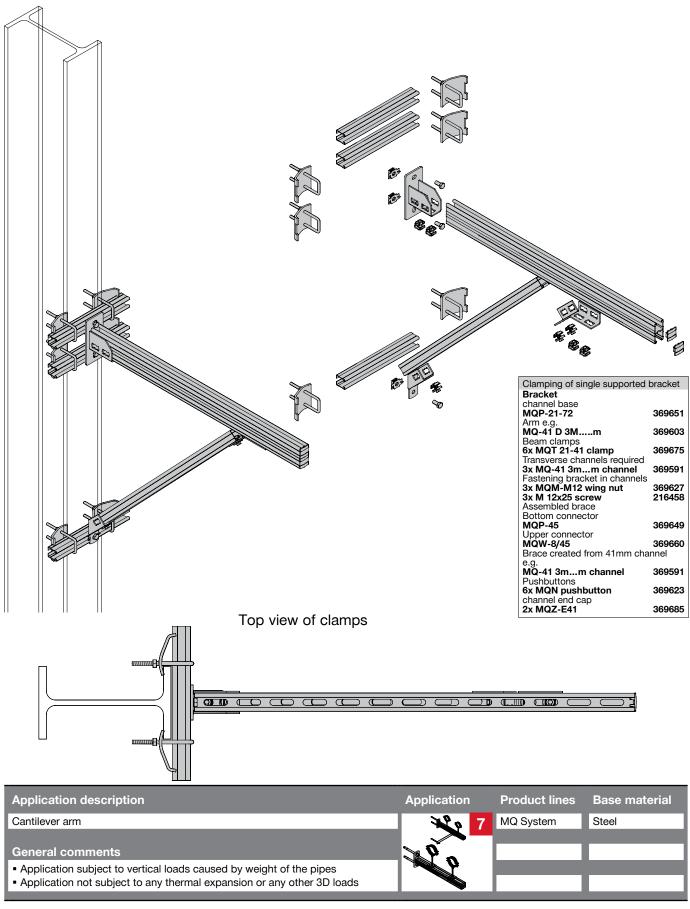
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 103 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

For all brackets except MQK-21



Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 105 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

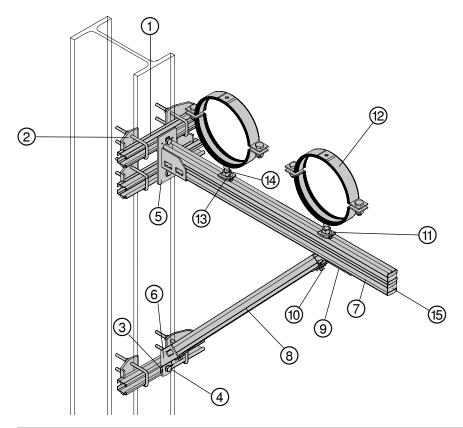
For all assembled brackets with a base plate height of at least 165 mm or more and a distance between mounting holes of 120 mm or more, with assembled brace

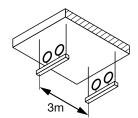


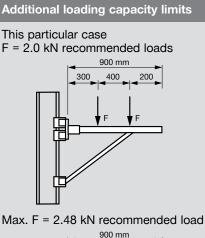
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 107 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

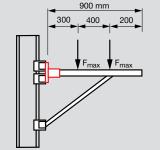
Type P-CA21

- Limited to max. 2x DN 200 (O.D. 219.1 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm









Base material

Product line

Steel

Capacity limit 2 x DN 200 steel

MQ System

Bill of material

Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	369591	MQ-41 3m channel	3	0.3 max
2	369676	MQP-41-82 beam clamp	6	0
3	369627	MQM-M12 wing nut	3	0
4	216458	M 12x25 screw	3	0
5	369651	MQP-21-72 channel base	1	0
6	369649	MQP-45 brace connector	1	0
\bigcirc	369603	MQ-41 D 3m channel	1	0.9m
8	369591	MQ-41 3m channel	1	0.87
9	369657	MQW-3/45° connector	1	0
10	369623	MQN push button	4	0
(1)	369632	MQA-M16 saddle nut	2	0
12	372238	MP-MXI 219 M 16	2	0
13	216468	M16 hex. Nut	2	0
(14)	216422	AM16x1000 threaded rod	2	0.05
15	369685	MQZ-E41 end cap	2	0

Application description

Plumbing - cantilever arm

Application

P-CA21

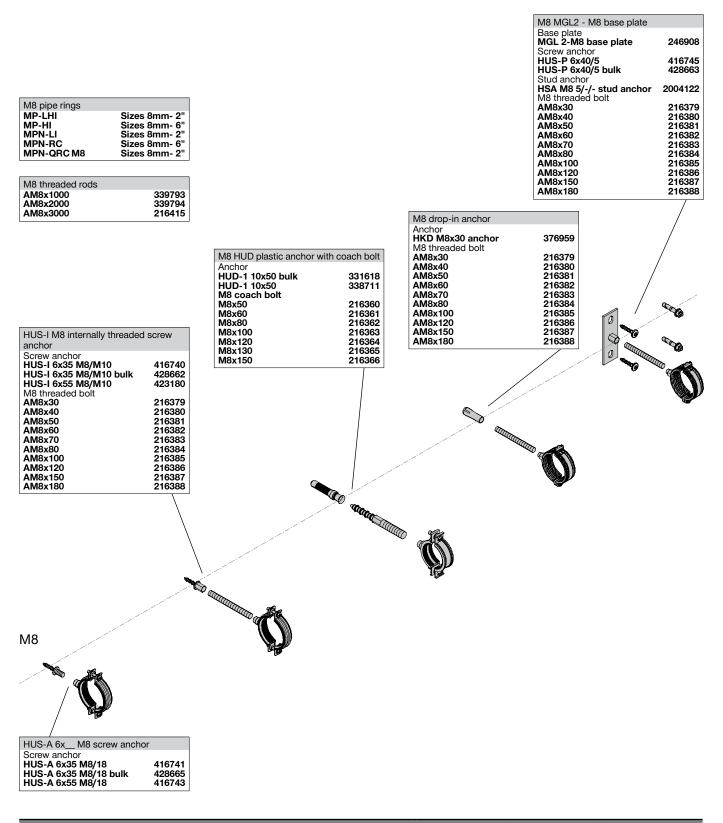
In PROFIS as

General	comments
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Application subject to vertical loads caused by weight of the pipes

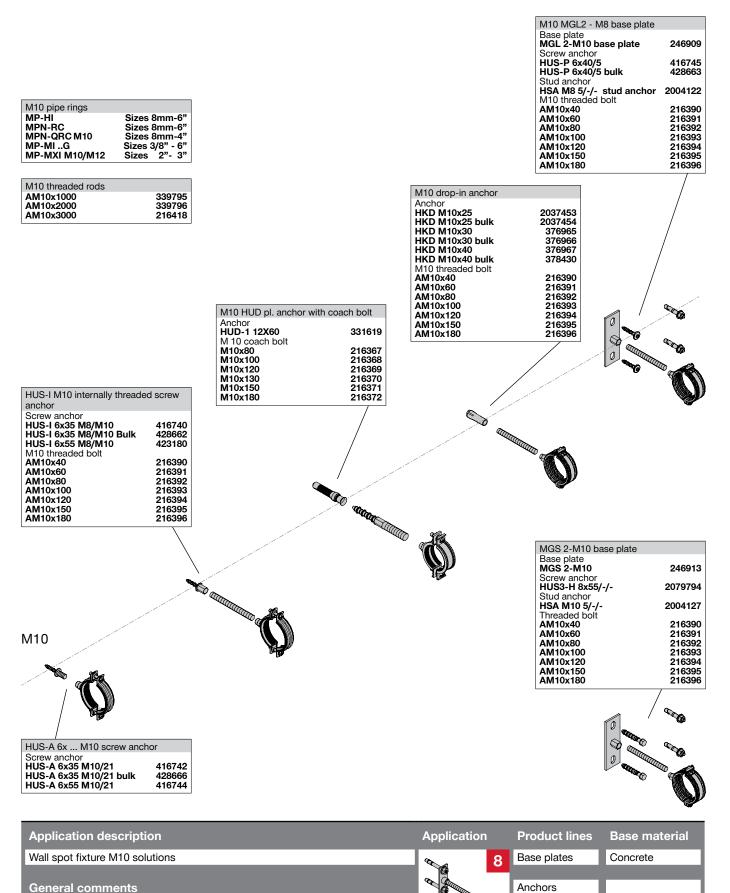
Application not subjects to any thermal expansion or any other 3D loads

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG. Page 108



Application description	Application	Product lines	Base material
Wall spot fixture M8 solutions	8	Base plates	Concrete
General comments	and	Anchors	
 Application not subject to any forces as used as a spacer for offset solutions 	Ó	Pipe rings	

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 109 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.



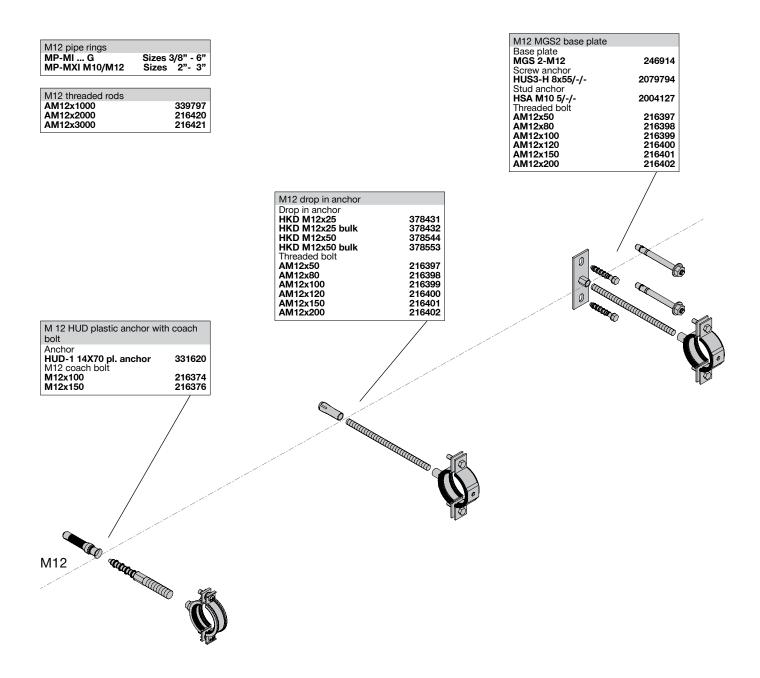
General comments

Application not subject to any forces as used as a spacer for offset solutions

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 111 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

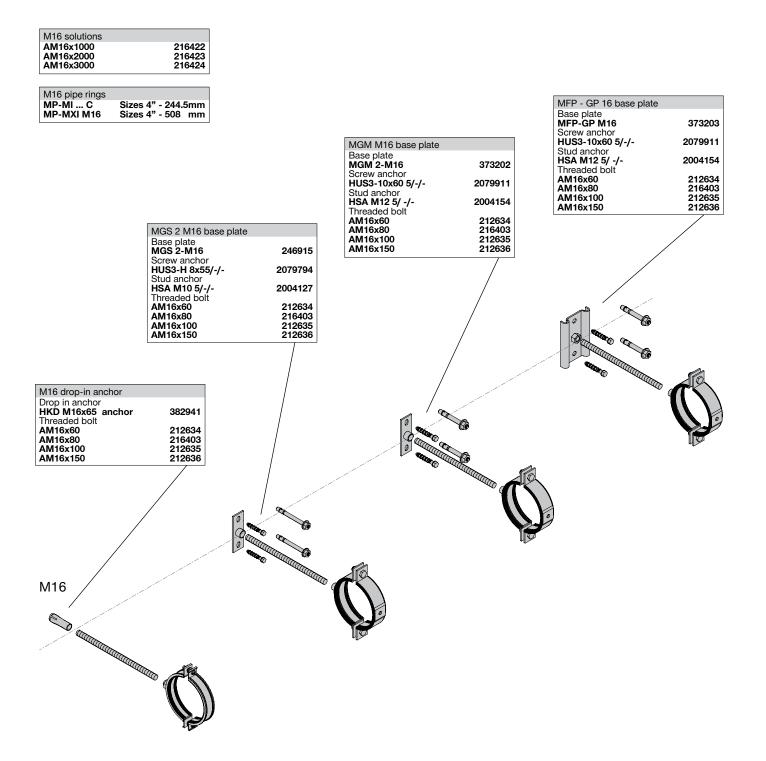
Anchors

Pipe rings



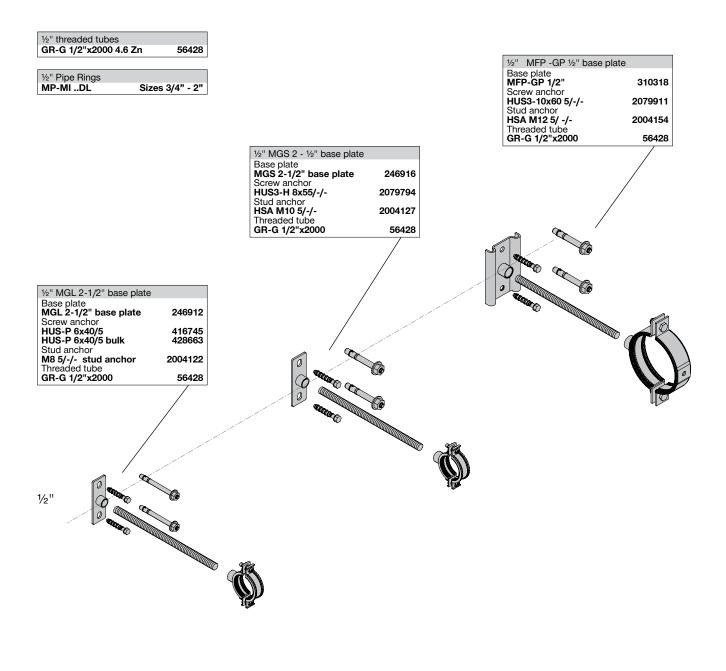
Application description	Application	Product lines	Base material
Wall spot fixture M12 solutions	8	Base plates	Concrete
General comments		Anchors	
 Application not subject to any forces as used as a spacer for offset solutions 	A	Pipe rings	

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 113 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.



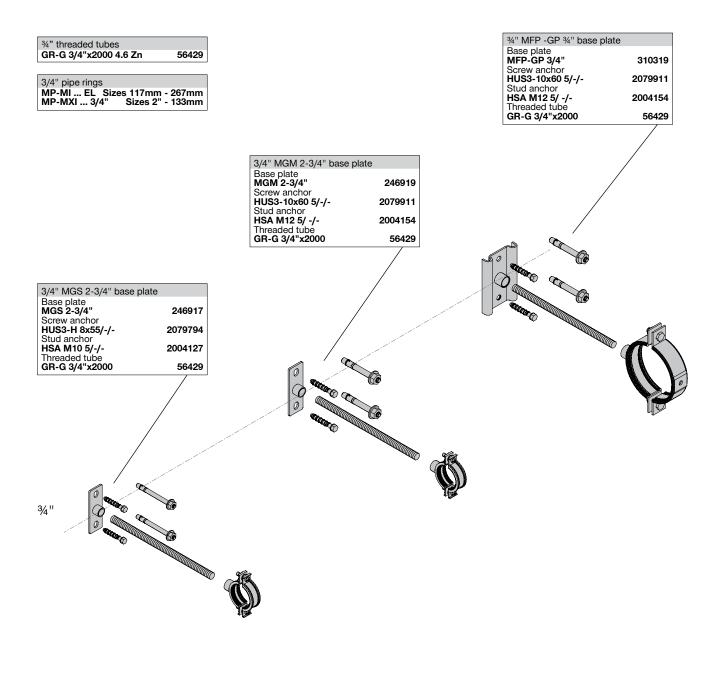
Application description	Application	Product lines	Base material
Wall spot fixture M16 solutions	· 8	Base plates	Concrete
General comments	a a	Anchors	
 Application not subject to any forces as used as a spacer for offset solutions 	Ó.	Pipe rings	

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 115 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.



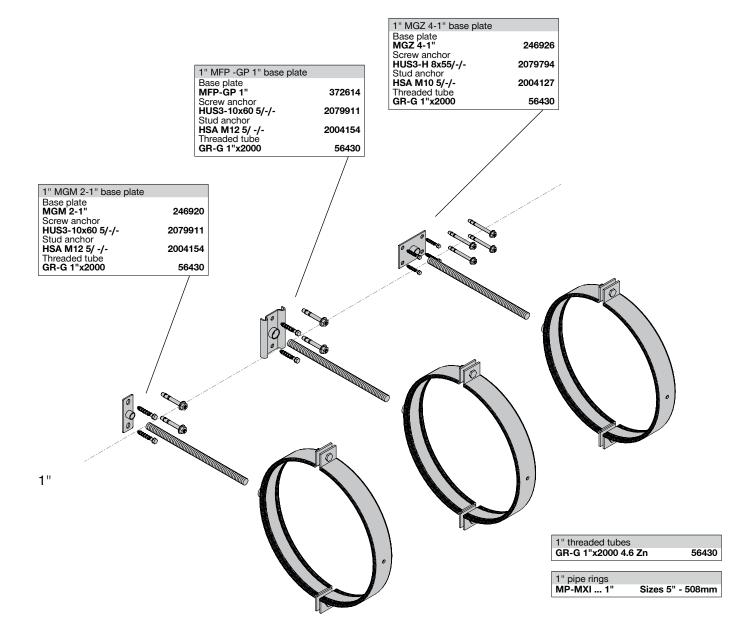
Application description	Application	Product lines	Base material
Wall spot fixture 1/2" solutions	8	Base plates	Concrete
General comments		Anchors	
 Application not subject to any forces as used as a spacer for offset solutions 	Ŏ	Pipe rings	

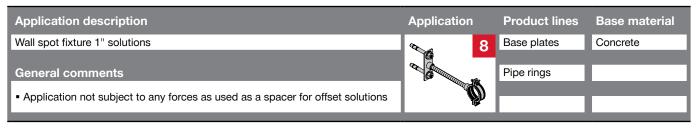
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 117 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.



Application description	Application	Product lines	Base material
Wall spot fixture 3/4" solutions	مر 8	Base plates	Concrete
General comments	an am	Anchors	
 Application not subject to any forces as used as a spacer for offset solutions 	A	Pipe rings	

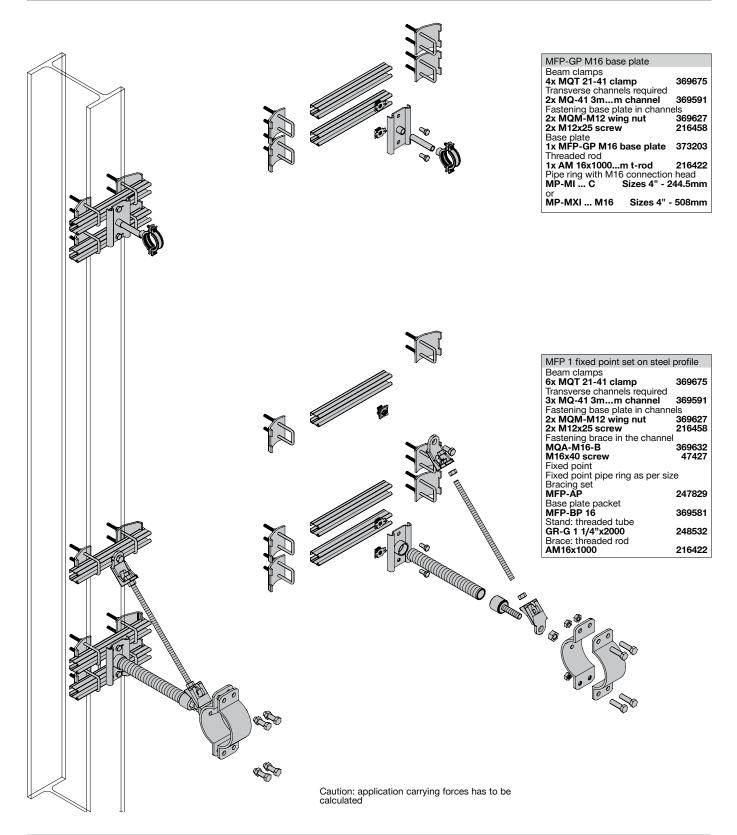
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 119 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.





Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 121 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

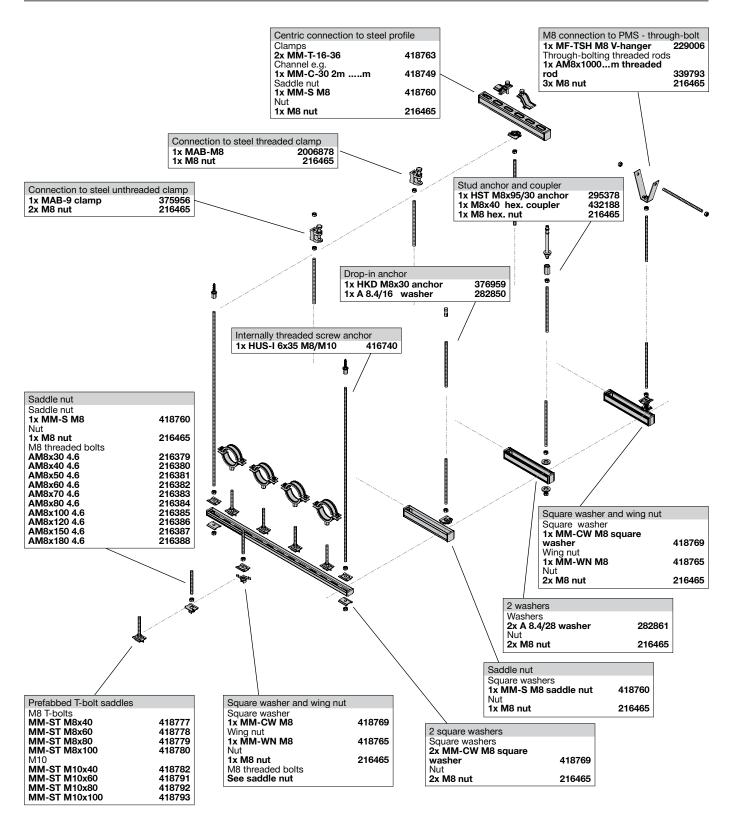
Wall Spot Fixture On Steel - Options



Application description	Application	Product lines	Base material
Wall spot fixture	8	MQ system	Steel
General comments		Clamps	
 Application not subject to any forces as used as a spacer for offset solutions 	Ø	Fixed points	

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 123 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Trapeze On Concrete, Steel, PMS - Options MM System

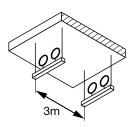


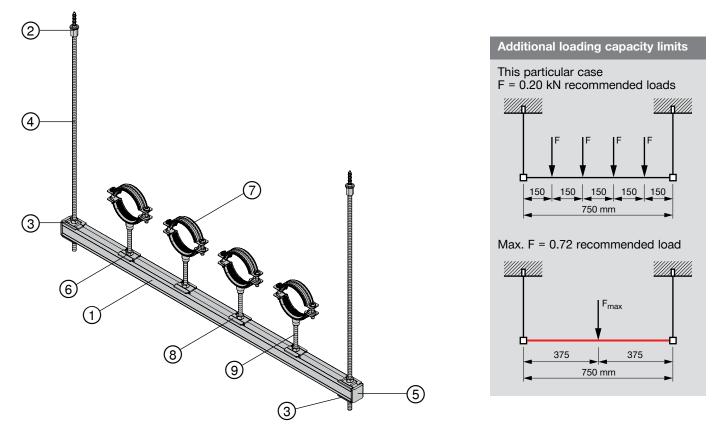
Application description	Application	Product lines	Base material
Тгареze	1	MM system	Concrete
General comments	200	V-hangers	Steel
Application not subject to any forces as used as a spacer for offset solutions	N.S.	Pipe rings	PMS

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 125 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T50

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





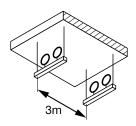
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	418749	MM-C-30 2m channel	1	0.8
2	416740	HUS-I 6x35 M8/M10 screw anchor	2	0
3	417769	MM-CE M8 square washer	4	0
4	339793	AM8x1000 threaded rod	2	0.53 Depends on the distance
5	418775	MM-C-30 plastic end cap	2	0
6	216465	M8 hex. Nut	8	0
\bigcirc	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
8	418760	MM-S M8 saddle nut	4	0
9	216384	AM8x80 threaded bolt	4	0

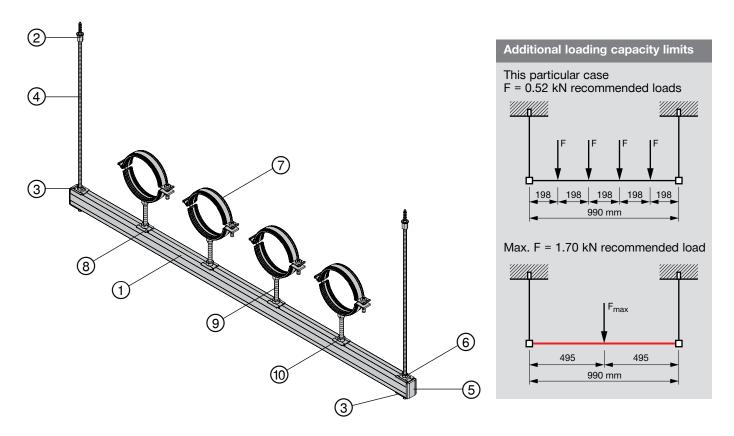
Application description	In PROFIS as	Application		
Plumbing - trapeze	No reference	1 1	Base material	Concrete
General comments		20 1	Product line	MM System
 Application subject to vertical loads cause Application not subjects to any thermal ex 		160	Capacity limit	4 x DN 50 steel

Page 126 Hitti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hitti's liability. It is required that the product is used strictly according to the applicable Hitti Instruction For Use and within the application limits specified in the Hitli Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hitli AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hitli AG.

Type P-T51

- Limited to max. 4x DN 80 (O.D. 88.9 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





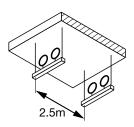
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	2048104	MM-C-45 3M channel	1	1.09
2	416740	HUS-I 6x35 M8/M10 screw anchor	2	0
3	417769	MM-CE M8 square washer	4	0
4	339793	AM8x1000 threaded rod	2	0.53 Depends on the distance
5	2048095	MM-E-45 plastic end cap	2	0
6	216465	M8 hex. Nut	4	0
\bigcirc	335692	MPN-RC 3" B pipe ring	4	0
8	418761	MM-S M10 Saddle nut	4	0
9	216392	AM10x80 threaded bolt	4	0
10	216466	M10 hex. Nut	4	0

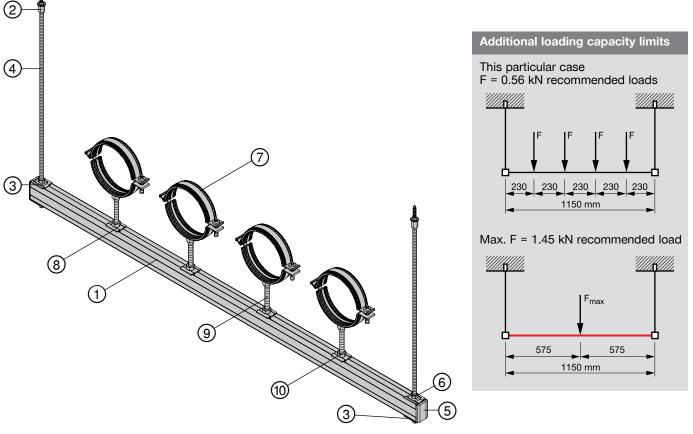
Application description	In PROFIS as	Application		
Plumbing - trapeze	No reference	1 1	Base material	Concrete
General comments		201	Product line	MM System
 Application subject to vertical loads cause Application not subjects to any thermal ex 	190	Capacity limit	4 x DN 80 steel	

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 127 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilt Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T52

- Limited to max. 4x DN 100 (O.D. 108 mm) steel pipes
- Spacing support distance 2.5 m
- Insulation rubber 20 mm





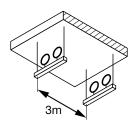
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	2048104	MM-C-45 3M channel	1	1.250
2	416740	HUS-I 6x35 M8/M10 screw anchor	2	0
3	417769	MM-CE M8 square washer	4	0
4	339793	AM8x1000 threaded rod	2	0.53 Depends on the distance
5	2048095	MM-E-45 plastic end cap	2	0
6	216465	M8 hex. Nut	4	0
\bigcirc	335696	MPN-RC 110 B pipe ring	4	0
8	418761	MM-S M10 saddle nut	4	0
9	216392	AM10x80 threaded bolt	4	0
10	216466	M10 hex. Nut	4	0

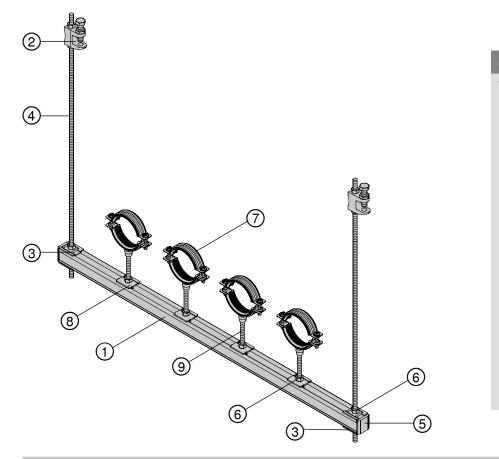
Application description	In PROFIS as	Application		
Plumbing - trapeze	No reference	1	Base material	Concrete
General comments		20.1	Product line	MM System
 Application subject to vertical loads caused by weight of the pipes Application not subjects to any thermal expansion or any other 3D loads 		160	Capacity limit	4 x DN 100 steel

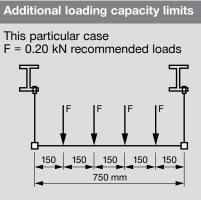
Page 128 Hiti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hiti's liability. It is required that the product is used strictly according to the applicable Hiti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Type P-T60

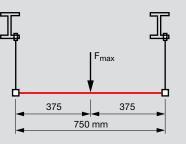
- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm







Max. F = 0.72 kN recommended load



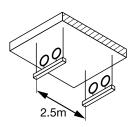
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	418749	MM-C-30 2m channel	1	0.8
2	375956	MAB-9 beam clamp	2	0
3	417769	MM-CE M8 square washer	4	0
4	339793	AM8x1000 threaded rod	2	0.53 Depends on the distance
5	418775	MM-C-30 plastic end cap	2	0
6	216465	M8 hex. Nut	12	0
\bigcirc	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
8	418760	MM-S M8 saddle nut	4	0
9	216384	AM8x80 threaded bolt	4	0

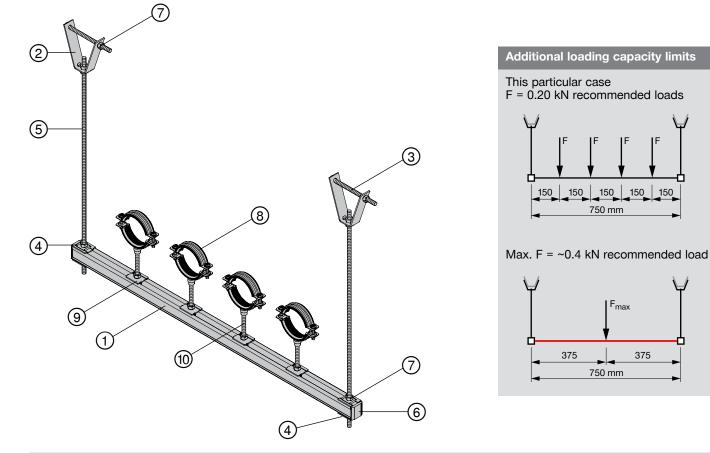
Application description	In PROFIS as	Application		
Plumbing - trapeze	No reference	1	Base material	Steel
General comments		20 1	Product line	MM System
Application subject to vertical loads causApplication not subjects to any thermal e	100	Capacity limit	4 x DN 50 steel	

Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 129 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilt Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG.

Type P-T70

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 2.5 m
- Insulation rubber 20 mm



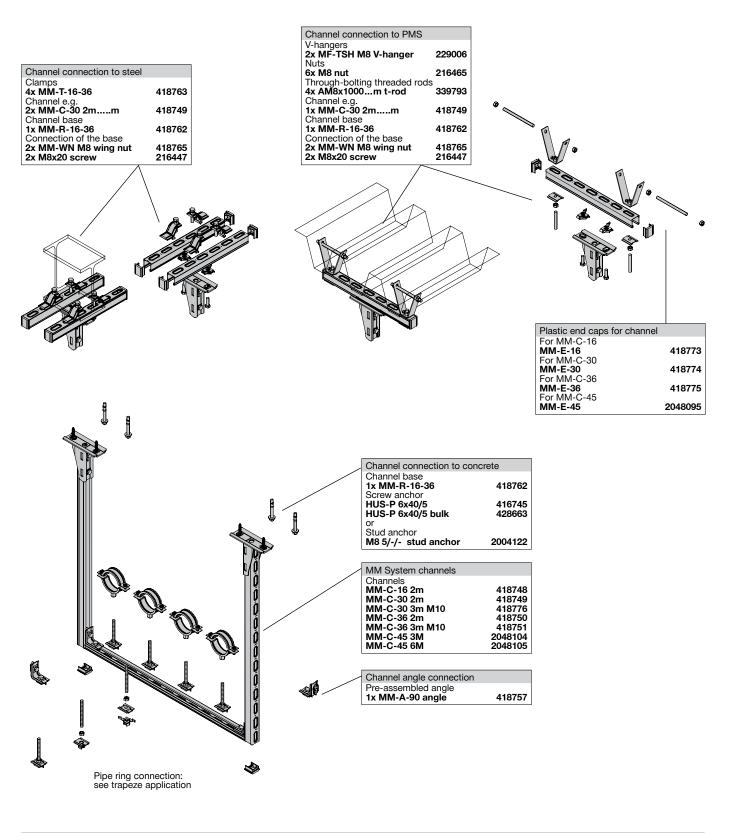


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	418749	MM-C-30 2m channel	1	0.8
2	229006	MF-TSH M8 V-hanger	2	0
3	2063165	M8x120 hex. head screw	2	0
4	417769	MM-CE M8 square washer	4	0
5	339793	AM8x1000 threaded rod	2	0.53 Depends on the distance
6	418775	MM-C-30 plastic end cap	2	0
\bigcirc	216465	M8 hex nut	10	0
8	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
9	418760	MM-S M8 saddle nut	4	0
10	216384	AM8x80 threaded bolt	4	0

Application description	In PROFIS as	Application		
Plumbing - trapeze	No reference	1 1	Base material	PMS
General comments	201	Product line	MM System	
 Application subject to vertical loads cause Application not subjects to any thermal explication 	160	Capacity limit	4 x DN 50 steel	

Page 130 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and subcriting and timer even application limits specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Trapeze Frame On Concrete, Steel, PMS - Options MM System

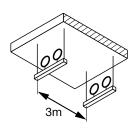


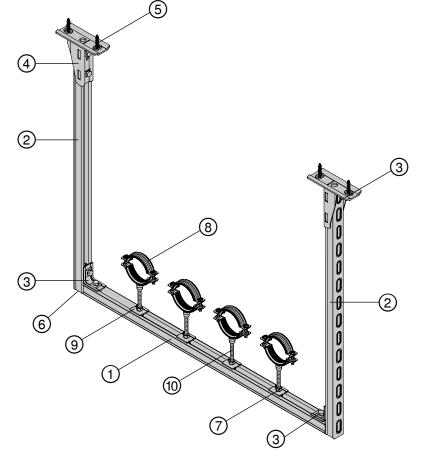
Application description	Application	Product lines	Base material
Trapeze frame	2	MM system	Concrete
General comments		Pipe rings	Steel
 Application subject to vertical loads caused by weight of the pipes Application not subjects to any thermal expansion or any other 3D loads 			PMS

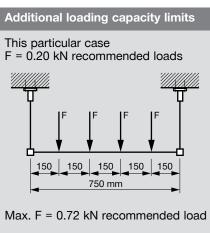
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 131 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

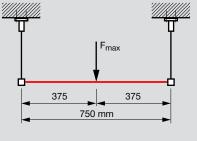
Type P-TF70

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





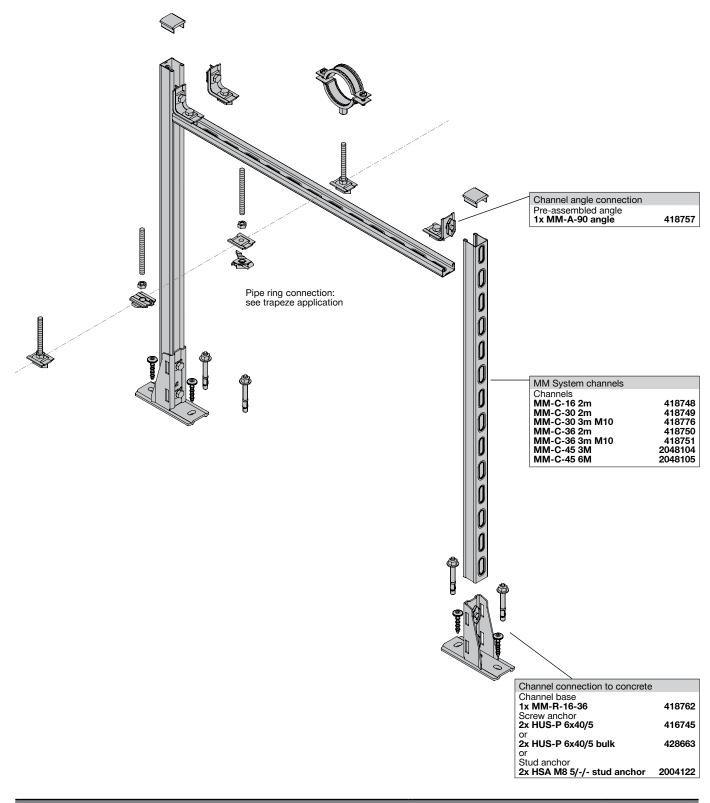




Bill of materials					
Reference	Item no.	Description	Piece	Length (m)	
1	418749	MM-C-30 2m channel	1	0.8	
2	418749	MM-C-30 2m channel	2	0.7 Depends on the distance	
3	418757	MM-A-90 angle connector	2	0	
4	418762	MM-R-16-36 channel base	2	0	
5	416745	HUS-P 6x40/5 screw anchor	4	0	
6	418775	MM-C-30 plastic end cap	2	0	
\bigcirc	216465	M8 hex. nut	4	0	
8	386411	MP-HI 59-66 M8/M10 pipe ring	4	0	
9	418760	MM-S M8 saddle nut	4	0	
10	216384	AM8x80 threaded bolt	4	0	

Application description	In PROFIS as	Application		
Plumbing - trapeze frame	No reference	2	Base material	Concrete
General comments			Product line	MM System
 Application subject to vertical loads cause Application not subjects to any thermal ex 		Capacity limit	4 x DN 50 steel	

Page 132 Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and subcriting and timer encount limits used strictly according to the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.



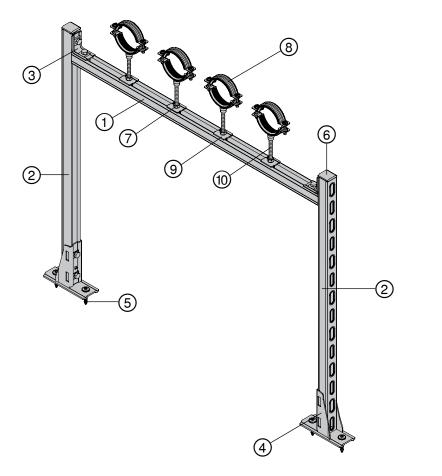
Application description	Application	Product lines	Base material
Goal post	5	MM system	Concrete
General comments		Pipe rings	
 Application subject to vertical loads caused by weight of the pipes Application not subjects to any thermal expansion or any other 3D loads 			

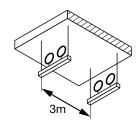
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 133 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

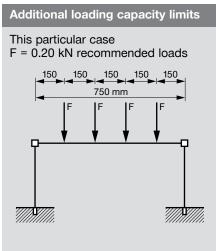
Plumbing Application - Goal Post

Type P-GP50

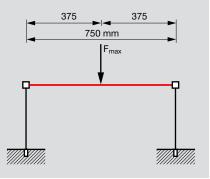
- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm







Max. F = 0.72 kN recommended load

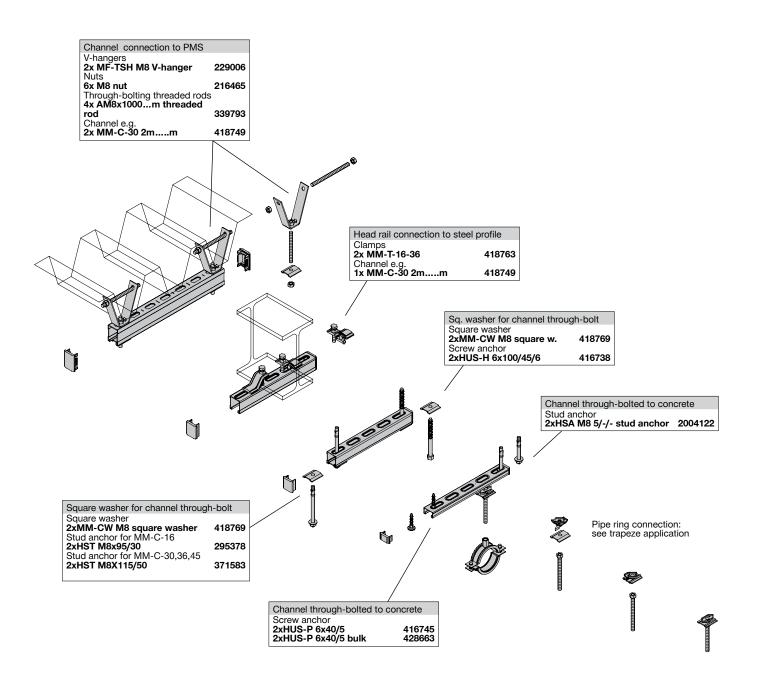


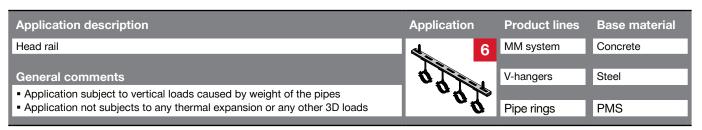
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	418749	MM-C-30 2m channel	1	0.8
2	418749	MM-C-30 2m channel	2	0.7 Depends on the distance
3	418757	MM-A-90 angle connector	2	0
4	418762	MM-R-16-36 channel base	2	0
5	416745	HUS-P 6x40/5 screw anchor	4	0
6	418775	MM-C-30 plastic end cap	2	0
\bigcirc	216465	M8 hex. Nut	4	0
8	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
9	418760	MM-S M8 saddle nut	4	0
10	216384	AM8x80 threaded bolt	4	0

Application description	In PROFIS as	Application		
Plumbing - goal post	No reference	5	Base material	Concrete
General comments			Product line	MM System
 Application subject to vertical loads caused by weight of the pipes Application not subjects to any thermal expansion or any other 3D loads 			Capacity limit	4 x DN 50 steel

Page 134 Hiti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hiti's liability. It is required that the product is used strictly according to the applicable Hiti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Head Rail On Concrete, Steel, PMS - Options MM System



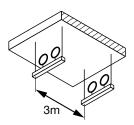


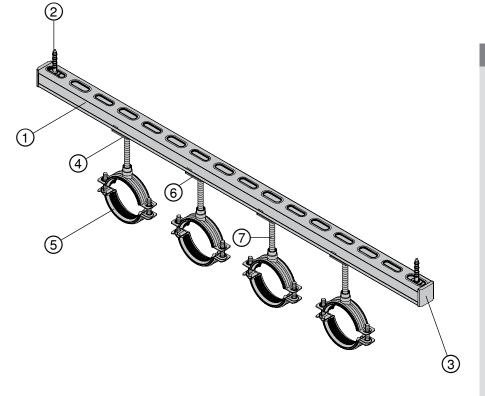
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 135 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

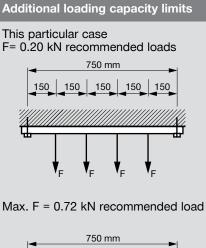
Plumbing Application - Head Rail

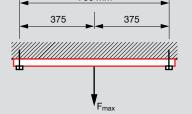
Type P-HR50

- Limited to max. 4x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm







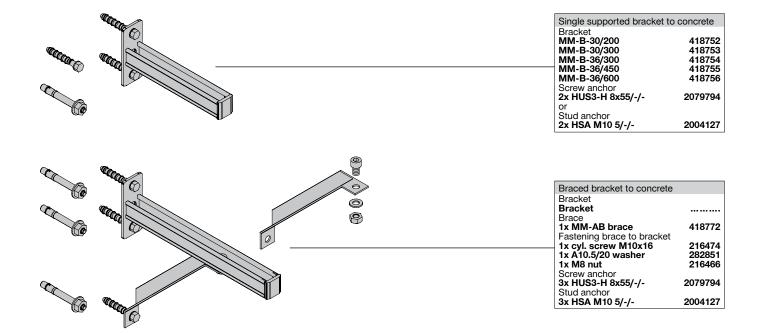


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	418749	MM-C-30 2m channel	1	0.8
2	416745	HUS-P 6x40/5 screw anchor	2	0
3	418775	MM-C-30 plastic end cap	2	0
4	216465	M8 hex. Nut	4	0
5	386411	MP-HI 59-66 M8/M10 pipe ring	4	0
6	418760	MM-S M8 saddle nut	4	0
\bigcirc	216384	AM8x80 threaded bolt	4	0

Application description	In PROFIS as	Application		
Plumbing - head rail	No reference	5	Base material	Concrete
General comments			Product line	MM System
Application subject to vertical loads caused by weight of the pipesApplication not subjects to any thermal expansion or any other 3D loads			Capacity limit	4 x DN 50 steel

Page 136 Hiti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hiti's liability. It is required that the product is used strictly according to the applicable Hiti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Cantilever Arm On Concrete - Options MM System



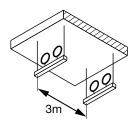
pplication	Product lines	Base material
× 7	MM system	Concrete
P .		
	_	

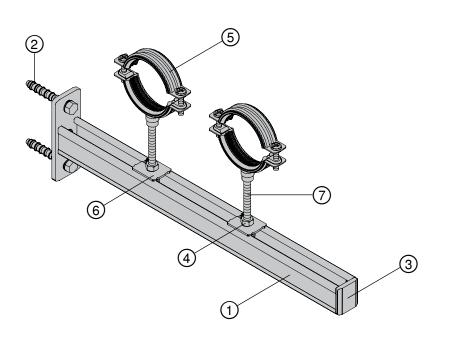
Hilti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms Page 137 and standards. The non-involvement of a structure engineer will lead to a release of Hilti's liability. It is required that the product is used strictly according to the applicable Hilti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

Plumbing Application - Cantilever Arm

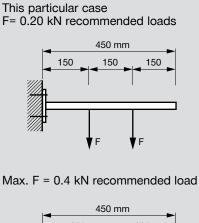
Type P-CA50

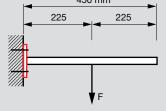
- Limited to max. 2x DN 50 (O.D. 60.3 mm) steel pipes
- Spacing support distance 3.0 m
- Insulation rubber 20 mm





Additional loading capacity limits





Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
1	418755	MM-B-36/450	1	0
2	2079794	HUS3-H 8x55/-/-	2	0
3	418775	MM-E-36 plastic end cap	1	0
4	216465	M8 hex. Nut	2	0
5	386411	MP-HI 59-66 M8/M10 pipe ring	2	0
6	418760	MM-S M8 saddle nut	2	0
7	216384	AM8x80 threaded bolt	2	0

Application description	In PROFIS as	Application		
Plumbing - cantilever arm	No reference	*20 7	Base material	Concrete
General comments			Product line	MM System
 Application subject to vertical loads caus 	ed by weight of the pipes			
 Application not subjects to any thermal expansion or any other 3D loads 			Capacity limit	2 x DN 50 steel

Page 138 Hiti strongly advises the customer to verify the respective application by consultation and calculation of an structural engineer for the compliance of the product with applicable norms and standards. The non-involvement of a structure engineer will lead to a release of Hiti's liability. It is required that the product is used strictly according to the applicable Hiti Instruction For Use and within the application limits specified in the Hilti Technical Data Sheets, the technical specifications and supporting product literature, and the relevant application limits were not exceeded at any time. All rights reserved for Hilti AG. Duplication of drawings, as well as utilization and disclosure, are not permitted unless expressly agreed by Hilti AG.

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